



Ductile Cast Iron QT400 Sand Casting

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: China
- Brand Name: NC9842
- Certification: ISO9001,CE,SGS
- Model Number: 9842
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Material: Ductile Iron
- Process: Sand Casting
- Size: Customized
- Tolerance: 0.01-0.05
- Finish: Sandblasting
- OEM: Available



More Images



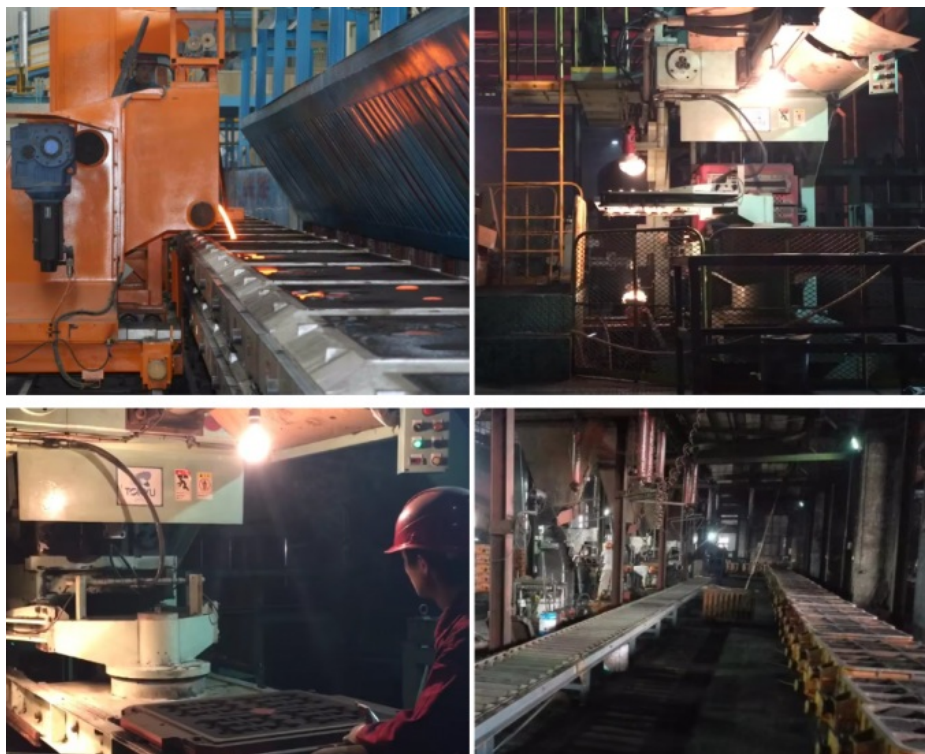
Product Description

Ductile Cast Iron QT400 Sand Casting

Product Details

General Products Application/Service Area	Metal Parts Solution for Vehicle, Agriculture machine, Construction Machine, transportation equipment, Valve and Pump system. E.g. Engine bracket, truck chassis bracket, gear box , gear housing , gear cover, shaft, spline shaft , pulley, flange, connection pipe, pipe, hydraulic valve , valve housing ,Fitting , flange, wheel, flywheel, oil pump housing, starter housing, coolant pump housing, transmission shaft , transmission gear, sprocket, chains etc.
Main blank Process for Casting Iron	Sand Casting , Resin Sand Casting, Green Sand Casting, Shell Molding, Automatic Molding, Lost Wax Casting, Lost Foam Molding Casting etc.
Blanks Casting Tolerance	CT9-10 for Machine Molding Process, CT8-9 for Shell Molding and Lost Foam Molding Casting Process CT10-11 for Manual Molding Sand casting Process
Applicable Material	Ductile Iron, Grey Iron Casting, or as customer request.
Casting Blank Size /Dimensions	2 mm-2000mm / 0.08inch-79inch for casting iron, as per customer requirement
Casting Blank Weight	Range from 0.01kg-1000kg for casting iron
Applicable Machining Process	CNC Machining/ Lathing/ Milling/ Turning/ Boring/ Drilling/ Tapping/ Broaching/ Reaming /Grinding/Honing and etc.
Machining Tolerance	From 0.005mm-0.01mm-0.1mm
Machined Surface Quality	Ra 0.8-Ra3.2, according to customer requirement

Production Process



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



CMM



Tensile Test Machine



FAQ

1. Are you a manufacturer or a trading company?

We are a professional manufacturer with over 15 years' export experience for designing and producing vehicle machinery parts.

2. How can I get some samples?

If you need, we are glad to offer you samples for free, but the new clients are expected to pay the courier cost, and the charge will be deducted from the payment for formal order.

3. Can you make casting according to our drawing?

Yes, we can make oem Cast Smal Coloured Iron Sand Casting according to your drawing, 2D drawing, or 3D cad model. If the 3D cad model can be supplied, the development of the tooling can be more efficient. But without 3D, based on 2D drawing we can still make the samples properly approved.



Sunrise Foundry CO.,LTD



+86-15067447509



sales@greycastironcasting.com



greycastironcasting.com