



Clay Sand Molding Line Sand Casting Gray Cast Iron Fire Hydrant Accessories

Our Product Introduction

Basic Information

- Place of Origin: China
- Brand Name: NC9842
- Certification: ISO9001,CE,SGS
- Model Number: 9842
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: L/C, T/T
- Supply Ability: 80,000 pcs monthly



Product Specification

- Material: Gray Iron
- Application: Fire Hydrant
- Process: Sand Casting
- Size: Customized
- Finish: Sandblasting
- OEM: Available



More Images



Product Description

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Product Details

Product Name	Customized Steel Sand Casting, Precision Casting, Ductile Iron Casting
Standard	ASTM, AISI, BS, DIN, JIS, NF, etc.
Material	ductile iron, gray iron, stainless steel, carbon steel, alloy steel, etc.
Weight Range	0.03kg~300kg (Depending on the actual design)
Process	Precision Silica Sol investment casting+Machining(if needed)+Surface treatment
Processing Method	Lathing, Milling, Boring, Pulling, Drilling, CNC machining, etc.
Surface Treatment	Plating, Hot-dip galvanizing, Powder coating, Paint, Sand blasting, Black oxide coating, Phosphatizing, etc
Heat Treatment	Quenching, Normalizing, Quenching and Tempering , Chemical heat treatment, etc.
Supply ability	150 tons/month

About Us

Sunrise Foundry is a supplier of agricultural machinery parts, auto parts, machine tool parts, pump parts, piping parts, lock parts, building parts, line puller parts and fire hydrant parts etc. Leveraging our robust foundation in casting and machining expertise, our products are exported to extensive overseas markets, including Germany, the United Kingdom, France, Italy, the United States, Canada, Japan, Malaysia, Saudi Arabia, and more.

The company has passed IATF16949, ISO 9001 quality management, ISO 14001 environmental management, ISO 45001 Occupational health and safety, foundry standard Enterprise, three-level safety standardization, CLAAS-VDA6.3 and other system certifications. What we offer: 1) Good quality control 2) Professional technical team 3) Smooth communication 4) Effective OEM service

Quality Control



CMM



Tensile Test Machine



FAQ

1. How many production lines in your factory?

We have 3 clay sand automatic molding lines of different box models and 1 resin sand molding line for the production of gray iron, ductile iron casting products. We have 8 automatic wax injection machines for precision casting production. We have a wide range of heat treatment equipment, precision machining equipment and surface treatment processes to meet all customer needs.

2. How long is your delivery time?

The general production cycle is 60 days, but also according to the shape of the product, size, quantity, customer special requirements to determine the specific time.

3. Are you a trading company or a manufacturer?

We are a manufacturer with 30 years of production experience, covering an area of nearly 50,000 square meters, with an annual output of more than 10,000 tons, including product design, mold processing, casting, processing, testing, surface treatment, assembly and packaging integration.

4.Do you support custom packaging?

We support customized packaging.



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