



High Precision Stainless Steel Casting Automotive Parts

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: China
- Brand Name: NC8232
- Certification: ISO9001,CE,SGS
- Model Number: 8232
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 80,000 pcs monthly



Product Specification

- Material: Stainless Steel
- Process: Investment Casting
- Application: Auto Part
- Tolerance: CT6
- Finish: Sandblasting
- OEM: Available



More Images



Product Description

High Precision Stainless Steel Casting Automotive Parts

Product Details

Material	SS304,SS316,CF8,SUS304,HA1,SUS410,S25C,S20C,1.4301,SNM420,SNM815,SCM415,S45C,SCM435,SNM220,S15C,SCM440,S35C,SNM439,SUM22,40Cr,SUS303,SC45C ect.
Product Size	Customer's Drawing Required
Color	silvery white;black
Mould	Design and produce by ourself and supplied by customer
Drawing	Provide by customer or design according to the sample.
Drawing Format	Pro/E, AutoCAD, Solidworks, CAXA, UG, CAD, CAM, CAE, STP, IGES, etc.
Process	SS investment Casting, CNC machining, Turning/Electro polishing
Equipment	Melting Furnace, Pouring Machine, Wax Injection Machine, Shell Building Machine,Dewaxing Furnace, Curing Furnace, Shot Blasting Machine, Cutting Machine,Heat Treatment Furnace,CMM 3D Coordinate Measuring Machine, 2.5D Manual Image Measuring Machine, X-ray Inspection Machine,Hardness Tester, Height Tester, Micrometer, etc.
Surface Treatment	Trimming, Deburring, Polishing, Shot Blasting, Sand Blasting, Tumbling, Passivation, Electroplating, and so on.
Products Application	Automotive Industry, Bicycle and Motorcycle, Agricultural Machinery, Construction, Door/Windows and Furniture, Smart Home, Robotics, Communications, Oil,Petroleum,Chemical,Water,Gas etc.
Production Diagram	Drawings or Samples > Mold Fabrication > Mold Test > Qualified Sample > Mass Production Investment Casting > Deburring > Drilling&Tapping > Polishing > CNC Machining > Surface Treatment > Printing Logo > Quality Inspection > Packing > Shipping.

Production Process



About Us

Sunrise Foundry specializes in stainless steel lost wax precision investment castings, and the fabrication and sale of valves, pipe fittings and sanitary fittings. We can also design and develop as per customers' requests.

At present, our product categories include quick couplings, sanitary unions and various types of fittings. Tailor-designed machining is also available. Our products are made in accordance with API, ANSI, DIN, BS, and JIS standards.

We ensure interior and exterior quality with advanced silica wax-lost casting technology and high-precision CNC lathes, as well as sophisticated spectrum analyzers and chemical analyzers, metallurgical microscopes, a hardness tester and universal testing machine.

Quality Control



CMM



Tensile Test Machine



FAQ

1: What information does the quotation need?

Pls. offer your drawings and/or samples, quantity and packing's requirements.

Drawings in PDF, IGS, DWG, STEP, MAX are suitable to us.

2: What's lead time for samples and products?

Lead time for samples: 30-70days depend on the structure of the part and other requirements on heat treatment, machining, surface treatment and so on.

Mass production lead time: 35-70days depend on products' characteristics and quantity.

3: What is the requirement on payment?

Tooling Cost:100% T/T advanced

Payment for the Order:50% deposit,50% to be paid before shipment.



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