



Cast Iron Sand Casting Stove Parts

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: China
- Brand Name: NC7421
- Certification: ISO9001,CE,SGS
- Model Number: 7421
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 80,000 pcs monthly



Product Specification

- Material: Ductile Iron
- Process: Sand Casting
- Application: Stove Parts
- Size: Customized
- Tolerance: 0.01-0.05
- Inspection: 100%



More Images



Product Description

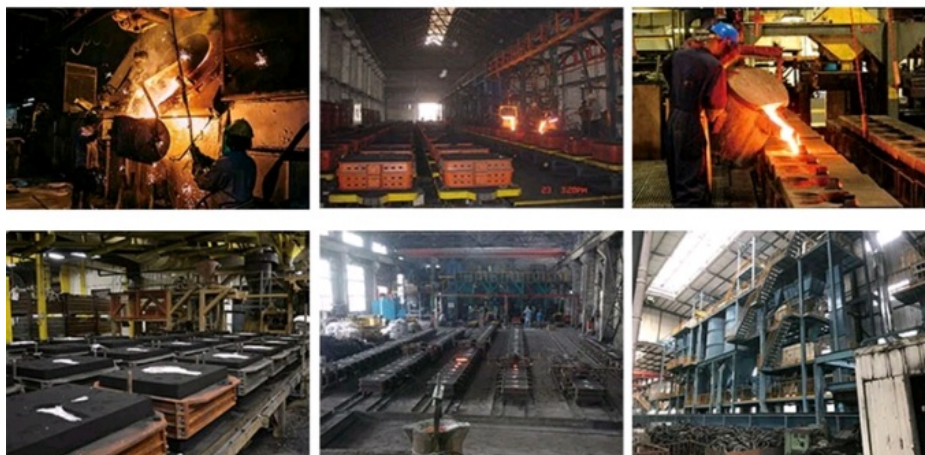
Cast Iron Sand Casting Stove Parts

Product Details

General Products Application/Service Area	Metal Parts Solution for Vehicle, Agriculture machine, Construction Machine, transportation equipment, Valve and Pump system, such as stainless boat propeller, fan blade propeller, marine propeller, engine bracket, truck chassis bracket, gear box , gear housing , gear cover, shaft, spline shaft , pulley, flange, connection pipe, pipe, hydraulic valve , valve housing ,Fitting , flange, wheel, fly wheel, oil pump housing, starter housing, coolant pump housing, impeller, transmission shaft , transmission gear, sprocket, chains etc.
Main blank Process for Steel Casting or stainless castings	Investment casting (wax mold made by middle temperature wax) /Precision casting ; Lost Wax Casting (wax mold made by low temperature wax)/ Precision casting;
Blanks Tolerance -Casting Tolerance	CT7-8 for Lost wax Casting Process CT4-6 for Investment casting Process
Applicable Material for casting stainless boat propeller	Stainless Steel: CF8, CF8M, . G-X6CrNiMo1810, G-X7CrNiNb1189, SUS 304, 304L, 316, 316L. OR According to customer requirement
Casting Blank Size /Dimensions	2 mm-600mm / 0.08inch-24inch according to customer requirement
Casting Blank Weight	Range from 0.01kg-85kg
Applicable Machining Process	CNC Machining/ Lathing/ Milling/ Turning/ Boring/ Drilling/ Tapping/ Broaching/Reaming /Grinding/Honing and etc.

Production Process

WorkShop



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



CMM



Tensile Test Machine



FAQ

1: What information does the quotation need?

Pls. offer your drawings and/or samples, quantity and packing's requirements.
Drawings in PDF, IGS, DWG, STEP, MAX are suitable to us.

2: What's lead time for samples and products?

Lead time for samples: 30-70days depend on the structure of the part and other requirements on heat treatment, machining, surface treatment and so on.

Mass production lead time: 35-70days depend on products' characteristics and quantity.

3: What is the requirement on payment?

Tooling Cost:100% T/T advanced

Payment for the Order:50% deposit,50% to be paid before shipment.



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