



316 Stainless Steel Investment Casting Lost Wax Precision Casting Machinery Parts

Our Product Introduction

Basic Information

- Place of Origin: China
- Brand Name: NC4632
- Certification: ISO9001,CE,SGS
- Model Number: 4632
- Minimum Order Quantity: 100 pcs
- Price: can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification



More Images



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Product Description

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Product Details

Material	stainless steel 304 CF8 1.4308 304L CF3 316 CF8M 1.4408 316L CF3M 1.4404 1.4409 WCB 1.0619 25# 35# 45# Carbon Steel; Alloy Steel; aluminium alloy.Copper alloy etc. We test the chemical composition of every furnace before pouring by spectrometer to accord with the international standards
Technology	Silicon sol precision casting/investment casting/lost wax casting
Machining	CNC machining center, CNC lathe
Casting tolerance	ISO 2768-mK, VDG P690 D1-D2, ISO8062-3-2007 DCTG4-6, GCTG4-6
Casting roughness	Ra1.6-3.2
Machining tolerance	+/- 0.005mm,ISO2768-f
Machining roughness	Ra 0.8-3.2
Standard	DIN,JIS,ASTM,GOST,ISO,BS
Weight range	0.01-150kg
Thinnest Thickness	0.5-0.8mm
Specification of casting furnace	200T
Finish	Acid passivation
Heat treatment	Available: Annealing, Normalizing, Hardening, Tempering, Case hardening
Surface treatment	Electrochemical polish.mirror polish. As customers' requirements
Application	Automobile, agriculture, machinery, furniture, construction, home appliances, electronics.piping.aircraft parts,hardware,OEM&ODM capability.etc.

Production Process



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Production Process



Quality Control



CMM



Tensile Test Machine



FAQ

Q: How long is your delivery time?

A: Generally delivery samples within 25 work days,60 work days for mass production

Q: What is your terms of payment ?

A: Payment<=1000USD, 100% in advance. Payment>=1000USD, 30% T/T in advance ,balance before shipment.

Q: what do you need from the clients to product?

We can customize products according to your drawings and samples

Q:Do you have the ability to trace back?

A: Yes, the tested specimens will be stored at least two years in our lab.

