



Stainless Steel 316L Spiral Nozzle Silica Sol Precision Casting Investment Parts

Our Product Introduction

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Basic Information

- Place of Origin: China
- Brand Name: NC3221
- Certification: ISO9001,CE,SGS
- Model Number: 3221
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 80,000 pcs monthly



Product Specification

- Material: Stainless Steel
- Item Name: Spiral Nozzle
- Process: Precision Investment Casting
- Finish: Sandblasting
- Tolerance: 0.01-0.05
- Inspection: 100%



More Images



Product Description

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Product Details

Material	Stainless Steel: 304, 316, 316L, 201, 202, 410, 430, 321, 309S, etc
	Carbon Steel: 1015(ZG200-400), 1025(ZG230-450), 1035(ZG270-500), 1045(ZG310-570), A283GRC(Q235), A572GR50 (Q355), etc
	Alloy Steel: 4140(42CrMo), 4150, 4340, 8620(20CrNiMo), GS-25CrMo4, 5140(40Cr), D2, etc
	Duplex Steel: 2205(S31803), 2507(S32750), etc
	Heat-Resistant and Wear-Resistant Steel: 2520(310S), Cr12(D3), Cr15Mo(SAF2301), GCr15(SAE52100), etc
Weight	1g to 100kg
Casting Tolerance	CT4-CT7/GBT6414-1999; VDG Merkblad P690
Surface Roughness	Ra1.6 - Ra 6.3
Thickness	Min 2mm (1mm in Micro-region)
Casting Radius	Round radius $\geq 0.3\text{mm}$, Internal fillet radius $\geq 0.5\text{mm}$
Blind Hole Depth	Max 30mm (Diameter 10mm)
Mold Production & 3D Printing Services	Precision Casting Metal Mold (Aluminum or Steel Mold) & Rapid Casting for 3D Printing
CNC Machining Services	CNC Turning, Wire Cutting, Manual Milling Machines, EDM, etc
Heat Treatment Services	Annealing, Quenching, Normalizing, Carburizing, Aging, Tempering, Nitriding
Surface Treatment Services	Blackening, Electroplating, Electrophoresis, Polishing, Mechanical/Electrolytic Polishing, Powder Coating
Industry Standards	AISI/ASTM, GB, ICI, BS, DIN, JIS, ISO
Design Software	Pro-E, UG, Solidworks, AutoCAD
File Format	IGS, STP, STEP, XT, PDF, JPEG, JPG

Production Process

About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



CMM



Tensile Test Machine



FAQ

How could I get a sample?

Before we received the first order, please afford the sample cost and express fee. We will return the sample cost back to you within your first order.

Whether you could make our brand on your products?

Yes. We can print your Logo on both the products and the packages if you can meet our MOQ.

Whether you could make your products by our color?

Yes, The color of products can be customized if you can meet our MOQ.



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