



Our Product Introduction

Basic Information

- Place of Origin: China
- Brand Name: NC8732
- Certification: ISO9001,CE,SGS
- Model Number: 8732
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: wooden case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Material: Grey Iron
- Application: Stove Spare Parts
- Process: Iron Sand Casting
- Size: Customized
- Tolerance: 0.01-0.05
- OEM: Available



More Images



Our Product Introduction

for more products please visit us on greycastironcasting.com

Product Description

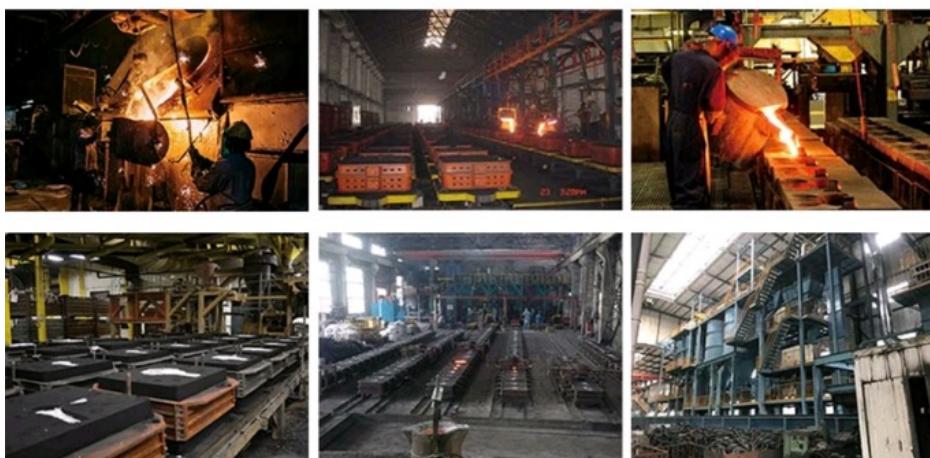
Grey Iron Sand Casting Stove Spare Parts

Product Details

Item Name	Grey iron sand casting stove spare parts
General Products	Metal Parts Solution for Vehicle, Agriculture machine, Construction Machine, transportation equipment, Valve and Pump system, Agriculture machine metal Parts, engine bracket, truck chassis bracket, gear box , gear housing , gear cover, shaft, spline shaft , pulley, flange, connection pipe, pipe, hydraulic valve , valve housing ,Fitting , flange, wheel, fly wheel, oil pump housing, starter housing, coolant pump housing, transmission shaft , transmission gear, sprocket, chains etc.
Main blank Process for Casting	Sand Casting , Resin Sand Casting, Green Sand Casting, Shell Molding, Automatic Molding, Lost Wax Casting, Lost Foam Molding Casting etc.
Blanks Tolerance -Casting Tolerance	CT9-10 for Machine Molding Process, CT8-9 for Shell Molding and Lost Foam Molding Casting Process CT10-11 for Manual Molding Sand casting Process
Applicable Material	See Table Below (Ductile Iron Casting, Grey Iron Casting) OR According to customer requirement
Casting Blank Size /Dimensions	2 mm-2000mm / 0.08inch-79inch according to customer requirement
Casting Blank Weight	Range from 0.01kg-1000kg
Applicable Machining Process	CNC Machining/ Lathe/ Milling/ Turning/ Boring/ Drilling/ Tapping/ Broaching/Reaming /Grinding/Honing and etc.
Machining Tolerance	From 0.005mm-0.01mm-0.1mm
Machined Surface Quality	Ra 0.8-Ra3.2, according to customer requirement
Applicable Heat Treatment	Normalization , annealing, quenching and tempering, Case Hardening, Nitriding, Carbon Nitriding, Induction Quenching
Applicable Finish Surface Treatment	Shot/sand blast, polishing, Surface passivation, Primer Painting , Powder coating, ED- Coating, Chromate Plating, zinc-plate, Dacromat coating, Finish Painting etc.
MOQ	For cast iron: 100pcs For Machining: 50pcs
Lead Time	45 days from the order receipt date

Production Process

WorkShop



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



CMM



Tensile Test Machine



FAQ

Q: Are you a factory or trading company?

A: We're a direct factory, we have our own casting foundry and machining factory over 25 years.

Q: Do you make customized products based on our design drawings?

A: Yes, we are a professional metal fabrication factory with 20 experiences to make custom products according to clients' drawings.

Q: Will my drawing be safe after you get it?

A: Yes, we will not release your design to third party unless with your permission.



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