



Precision Investment Casting 304 316 Stainless Steel Lost Wax Casting Pump and Valve Parts

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: China
- Brand Name: NC4812
- Certification: ISO9001,CE,SGS
- Model Number: 4812
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Material: Stainles Steel
- Part Name: Pump And Valve Parts
- Process: Lost Wax Casting
- Size: Customized
- Surface: Perfect Appearance
- Tolerance: 0.2mm



More Images



Product Description

Precision Investment Casting 304 316 Stainless Steel Lost Wax Casting Pump and Valve Parts

Product Details

Product Name	Pump Valve Parts Precision Investment Casting 304 316 Stainless Steel Lost Wax Casting Pump and Valve Parts
Material	304 st/st, 316 st/st
Color	White, black, red, blue..et. according to customer's requirement
Drawing	3D Drawing: .step / .stp , 2D Drawing: .dwg / .pdf
Design software	Auto Cad , Solidworks , Pro-E , UG
Producing Process	Gravity Silica sol investment casting
Surface treatment	KTL(E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, black oxide, Painting, Hot galvanizing, Powder coating, Nickel plating
Casting Tolerance	P690-D1
Precision	Process accuracy: 0.005~0.008mm ; Position accuracy: 0.01mm
Material Standard	ASTM , AISI , DIN , BS , JIS , NF , AS , GB , AAR and Others
Surface Roughness	Ra 0.8 ~ 3.2 μm
Casting Size	Max linear size: 1200mm , Max diameter size: 600mm
Weigh Range	0.015KG~100KG
Machining Surface roughness	Ra0.4~0.8um
Package	1.Inner plastic bags with foam, outer for cartoon or wooden cases with good protect; 2.According to customer's requirement
Applications	Home Appliance, Building Hardware, automobile& truck, agricultural machinery, shipbuilding, petroleum machinery, construction, valve and pumps, electric machine, hardware, power equipment and so on.
Deliver way	DHL, Fedex, TNT, UPS, DDU, DDP, by sea, by air..ect.
Lead time	Normally 7-15 days, just according to order quantity.
Quality control system	ISO9001: 2015
Payment term	50% once order confirmed, balance payment before shipment.

Production Process



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



CMM



Tensile Test Machine



FAQ

Question 1: Do you have ready stock or only do custom order?

Answer: We mainly do custom order according to customers' designs or samples, and a few existing models can be directly ordered for production.

Question 2: What kind of materials can you do?

Answer: We can produce [stainless steel](#), [stainless iron](#), [carbon steel](#), [alloy steel](#), [brass](#), [cupronickel](#), [copper](#) and other materials needed by our customer.

Question 3: Which drawings and file formats can you accept?

Answer: We can accept a variety of drawing formats, but the main formats are as follow: 2D, PDF and DWG, 3D, STL, IGES, STEP, Solidworks, etc...



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