



## Custom Metal Hardware Bottomless Head Coffee Portafilter 304 316 Stainless Steel Casting Parts Lost Wax Casting

Our Product Introduction

for more products please visit us on [greycastironcasting.com](http://greycastironcasting.com)

### Basic Information

- Place of Origin: China
- Brand Name: NC9831
- Certification: ISO9001,CE,SGS
- Model Number: 9831
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 80,000 pcs



### Product Specification

- Material: 304, 316 Stainless Steel
- Application: Coffee Machine
- Process: Lost Wax Casting
- Tolerance: 0.1-0.5
- Finish: Polishing
- Size: Customized



### More Images



## Product Description

### Custom Metal Hardware Bottomless Head Coffee Portafilter 304 316 Stainless Steel Casting Parts Lost Wax Casting

#### Product Details

pecification	Customized, customer required, customer's drawings
Material	Stainless steel
Application	Automobile, agricultural machinery, furniture, construction, home appliances, electronics.
Process	Precision casting, Lost wax casting, Investment casting
Machining	CNC machining center, CNC lathe
Casting tolerance	IT5 - IT7, CT5-7
Machining tolerance	+/- 0.005mm, ISO2768-f, ISO-mk
Standard	DIN, AISI, SAE, ASTM, UNS, GOST, ISO, BS, EN, JIS
Heat treatment	Solid solution annealed, quench and tempering
Unit weight	5g-100kg
Dimensions	<=800mm
Certificate	ISO9001, TS16949, ISO14000, RoHS, SGS
Finish	Polishing, Shoot blasting, Glass bead sand blasting, etc.
Quality control	FEMA, PPAP, APQP, Control Plan, MSA, Certificates for all requirements Test reports for every delivery
Service	Weekly report, Key node report, Any questions will be answered within 24 hours.

#### Production Process



#### Production Show



### About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

### Quality Control

- 1) Checking the raw material after they reach our factory----- Incoming quality control ( IQC)
- 2) Checking the details before the production line operated
- 3) Have full inspection and routing inspection during mass production---In process quality control(IPQC)
- 4) Checking the goods after they are finished---- Final quality control(FQC)
- 5) Checking the goods after they are finished-----Outgoing quality control(OQC)



CMM



Tensile Test Machine



### FAQ

#### FAQ

1: [What information does the quotation need?](#)

Pls. offer your drawings and/or samples, quantity and packing's requirements.

Drawings in PDF, IGS, DWG, STEP, MAX are suitable to us.

2: What's lead time for samples and products?

Lead time for samples: 30-70days depend on the structure of the part and other requirements on heat treatment, machining, surface treatment and so on.

Mass production lead time: 35-70days depend on products' characteristics and quantity.

3: What is the requirement on payment?

Tooling Cost:100% T/T advanced

Payment for the Order:50% deposit,50% to be paid before shipment.

4: What are surface treatments available?

Powder coating, Shoot Blasting, Painting, Polishing, Acid Pickling, Anodizing, Zinc Plating, Hot-dip Galvanizing, Electrophoresis,



**Sunrise Foundry CO.,LTD**



+86-15067447509



sales@greycastironcasting.com



greycastironcasting.com