



Grey Cast Iron Shell Mold Casting Pump Casing

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: China
- Brand Name: NC4612
- Certification: ISO9001,CE,SGS
- Model Number: 4612
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Item Name: Pump Casing
- Material: Grey Iron
- Process: Shell Mold Casting
- Tolernace: 0.1-0.5
- Size: Customized
- OEM: Available



More Images



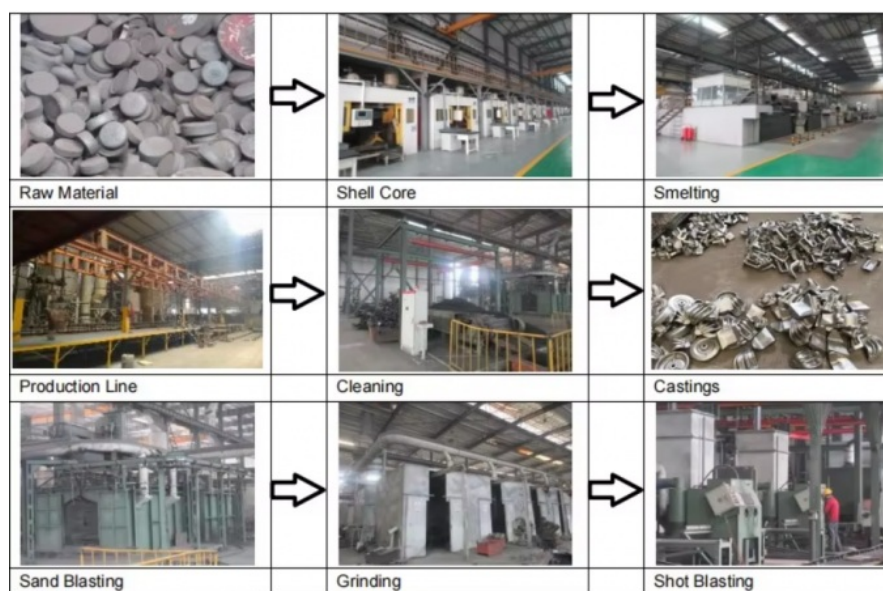
Product Description

Grey Cast Iron Shell Mold Casting Pump Casing

Product Details

Process	Resin sand casting / shell mold casting + cnc machining
Casting dimension tolerance	CT9 - CT12
Casting surface roughness	Ra 12.5 um
Casting weight range	0.1-300 kg
Casting Size	Max linear size: 1200 mm, Max diameter size: 600 mm
Machining Precision	Positioning accuracy 0.008 mm, Rep. position. accuracy 0.006 mm
Machining surface roughness	Ra0.8 ~ 6.3 um
Max Travel Of Spindle	1900 mm x 850 mm x 700 mm
Max Turning Diameter	830 mm
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR
Surface treatment	KTL (E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, b-lack oxide, Painting, Hot galvanizing, Powder coating, Nickel plating.
Service available	OEM & ODM
Quality control	0 defects, 100% inspection before packing
Application	Train & railway, automobile & truck, construction machinery, forklift, agricultural machinery, shipbuilding, petroleum machinery, construction, valve and pumps, electric machine, hardware, power equipment and so on.
Keywords	Sand casting, steel casting, iron casting, ductile iron casting, shell mold casting, resin sand casting, gray iron casting, cast iron casting

Production Process



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



FAQ

FAQ

1. Who are we?

We are based in Ningbo, China, start from 1990, sell to North America(30.00%), Western Europe(20.00%), Northern Europe(20.00%), South America(10.00%). There are total about 51-100 people in our office.

2. How can we guarantee quality?

Always a pre-production sample before mass production;
Always final Inspection before shipment.

3. What can you buy from us?

Casting, Cast iron, Nodular cast iron.

4. Why should you buy from us not from other suppliers?

We have our own research and development team, experienced engineers and professional technicians, advanced equipment and strict quality management system. We provide you with the best price, quality products and efficient service.



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