



## Precision Coal Steam Investment Castings Boiler Parts Air Nozzle Hood Boiler Spare Parts

Our Product Introduction

for more products please visit us on [greycastironcasting.com](http://greycastironcasting.com)

### Basic Information

- Place of Origin: China
- Brand Name: NC9412
- Certification: ISO9001,CE,SGS
- Model Number: 9412
- Minimum Order Quantity: 100 pcs
- Price: can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 80,000 pcs monthly



### Product Specification



### More Images



### Product Description

#### Precision Coal Steam Investment Castings Boiler Parts Air Nozzle Hood Boiler Spare Parts

##### Product Details

Product Name	Lost Wax Casting/Investment Casting Parts
Material	Stainless Steel (304/ 304L/ 316/ 316L), Carbon Steel, Alloy Steel (42CrMo4)
Casting Process	Silica Sol Investment Casting / Water Glass Investment Casting
Casting Tolerance	CT5-6
Machining Process	Available
Surface Treatment	Shot Blast, Polish, Painting, Plating, Powder Coating
Min Wall Thickness	1.8mm
Sample Time	15-20 days (From Mould Making to Sampling)
Drawings or Sample	1. pdf drawing with technical requirements, especially tolerance requirements; 2. 3d drawing to get detailed size(igs. / stp.format).

##### Production Process

**Lost wax casting:**  
also known as "investment casting," is a manufacturing process in which a wax mold is used to shape a disposable ceramic mould. It is a highly

versatile process that achieves exceptionally detailed parts.

**Advantages of Lost-Wax Casting:** 1.Costs can be greatly reduced for you. 2.It offers an excellent degree of precision&design flexibility--add numbers, product ID, logo etc. 3.Tighter tolerances and surface Finish is far superior to most other forms of casting.



#### About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

#### Quality Control



CMM



Tensile Test Machine



#### FAQ

##### How could I get a sample?

Before we received the first order, please afford the sample cost and express fee. We will return the sample cost back to you within your first order.

##### Sample time?

Existing items: Within 30 days.

##### Whether you could make our brand on your products?

Yes. We can print your Logo on both the products and the packages if you can meet our MOQ.

##### Whether you could make your products by our color?

Yes, The color of products can be customized if you can meet our MOQ.



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