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# Stainless Steel Precision Casting Machinery Parts Construction Machinery Fix Mechanical Parts

## **Basic Information**

Place of Origin: Mainland ChinaBrand Name: NC7242

• Certification: ISO9001,CE,SGS

Model Number: 7242
Minimum Order Quantity: 100 pcs
Price: Can talk
Packaging Details: Wooden Case
Delivery Time: 30 days

• Payment Terms: T/T, L/C

• Supply Ability: 60,000-80,000 pcs monthly



# **Product Specification**

Material: Stainless Steel

Application: Construction Machinery
 Process: Precision Investment Casting
 Finish: Sand Blasting, Machining, Painting

Size: As Per DrawingTolerance: CT5-CT7



# More Images



## **Product Description**

### Stainless Steel Precision Casting Machinery Parts Construction Machinery Fix Mechanical Parts

#### **Product Details**

Material	Stainless steel, carbon steel, alloy steel, titanium alloy or customized
Brand Name	Customized
Design Support	PDF, 3D, step files or samples are all accepted.
Quality Control	100% one by one full insepction before packing
Surface Treatment	E-coating, Zinc , Polishing, Sandy blasting, galvanize, Powder coating
Application	Automotive manufacturing, lighting photography, aerospace, cosmetics, food and chemical industry, medical equipment, new energy, heavy machinery and construction industry, etc.
Process	Mold+Injection Wax+Dewax+Casting +Machining(if Need)+surface Treatment
Machining	Drilling, Reaming, Tapping, CNC Lathe, CNC machining Center &Milling, Wire EDM, etc.
Service	OEM/ODM and solutions, small orders are welcomed.
Tolerance	P690-D1 or 0.02mm
Certification	ISO9001:2015
Size	2mm620mm
Lead Time	3-5 days for samples, 20-35 days for bulk orders.

#### **Production Process**

The process flow of Investment casting Lost waxting (dewaxing casting) is: mold design-mold opening-wax injection (mold)-trim wax mold (welding wax mold)-wax tree planting (-weighing)-shell mold-shell Mold baking-casting-vibration shell-sand cleaning



#### About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

## **Quality Control**



**Hardness Tester** 





**Profile Projector** 



**CMM** 



**Tensile Test Machine** 

#### **FAQ**

### Can you make casting according to our drawing?

Yes, we can make Precision as 2074 I6a 2 Steel Casting according to your drawing, 2D drawing, or 3D cad model. If the 3D cad model can be supplied, the development of the tooling can be more efficient. But without 3D, based on 2D drawing we can still make the samples properly

#### Can you make casting based on our samples?

Yes, we can make measurement based on your samples to make drawings for tooling making.

#### What's your quality control device in house?

We have spectrometer in house to monitor the chemical property, tensile test machine to control the mechanical property and UT Sonic as NDT checking method to control the casting detect under the surface of Precision as 2074 I6a 2 Steel Casting.



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