



## Metal Foundry Grey Cast Iron Parts Machinery Oil Pump Parts

Our Product Introduction

for more products please visit us on [greycastironcasting.com](http://greycastironcasting.com)

### Basic Information

- Place of Origin: Mainland China
- Brand Name: NC6424
- Certification: ISO9001,CE,SGS
- Model Number: 6424
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



### Product Specification

- Material: Grey Iron
- Application: Pump Parts
- Process: Sand Casting
- Finish: Sand Blasting, Machining, Painting
- Size: As Per Drawing
- OEM: Available



### More Images



## Product Description

### Metal Foundry Grey Cast Iron Parts Machinery Oil Pump Parts

#### Product Details

Material	Gray Iron Casting/Ductile Iron Casting
Process	Resin sand casting/shell mold casting/investment + CNC machining
Casting Tolerance	CT9-10 for Machine Molding Process, CT8-9 for Shell Molding and Lost Foam Molding Casting Process CT10-11 for Manual Molding Sand casting Process
Casting surface roughness	Ra 12.5-25 um
Casting weight range	3kg to 2.5tons per piece
Casting Size	As Requirement/As drawing
Machining surface roughness	As Requirement
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR
Surface treatment	KTL (E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, black oxide, Painting, Hot galvanizing, Powder coating, and Nickel plating.
Service available	OEM & ODM
Quality control/Testing facility	Sectrometer, tensile test machine, hardness test machine, metallographic microscope. 100% inspection
Application	Train & railway, automobile& truck, construction machinery, forklift, agricultural machinery, shipbuilding, petroleum machinery, construction, valves and pumps, electric machine, hardware, power equipment, and so on.

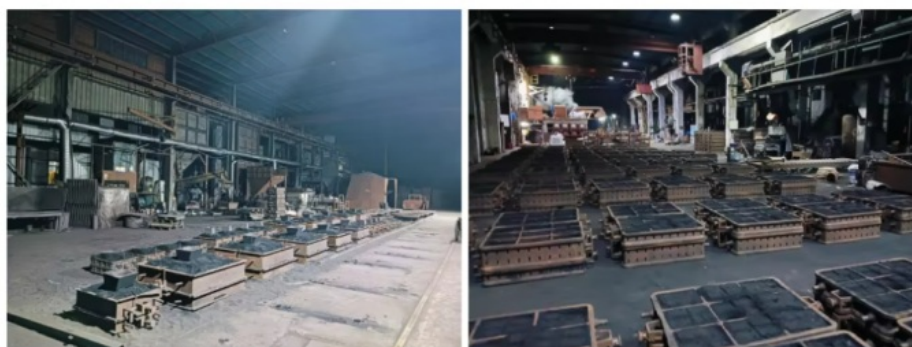
#### Production Process

**Iron Mold Casting Production Line:** Ideal for high-volume orders, this line ensures the production of durable, cost-effective castings with fast turnaround times.

**Resin Sand Casting Production Line:** Perfect for smaller, high-precision orders or prototypes, this line produces castings with excellent surface finishes and dimensional accuracy.



Casting Molding Production Line



Manual pouring production line

Mechanical pouring production line

#### About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

#### FAQ

1.what industries does your company specialize in? .

We specializes in providing high-quality casting and precision machining products for industries such as automotive,rail transportation, new energy vehicles, and solar photovoltaic, We supplycustomized cast iron components and mechanical parts to global leading companies, including VolkswaGen, FAWCRRRC, and others.

2. What types of products do you primarily produce? . Our main products include ductile iron, gray cast iron, and vermicular cast iron components used in automotiveparts, reducer accessories, industrial pump parts, and more. We also offer CNC precision machining, mechanical surface fnishing, mechanical baking varnish, welding, and heat treatment services.

3. Do you accept custom orders?. Yes, we specialize in custom production, We provide high-precision casting and machining services tailored to your specific requirements, Our team will work closely with you to ensure the products meet your exact specifcationsand quality standards.

4.How do you ensure product quality? . With 30 years of casting experience, we use advanced production equipment and rigorous quality control processes to ensure that every product meets international standards. All products undergo strict testing and quality checksbefore delivery to ensure they meet customer requirements



**Sunrise Foundry CO.,LTD**



+86-15067447509



sales@greycastironcasting.com



greycastironcasting.com