3

Lost Foam Casting Process Cast Iron Auto Engine Cylinder Block Castings

Basic Information

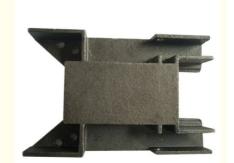
Place of Origin: Mainland ChinaBrand Name: NC7526

• Certification: ISO9001,CE,SGS

Model Number: 7526
Minimum Order Quantity: 100 pcs
Price: Can talk
Packaging Details: Wooden Case
Delivery Time: 30 days

• Supply Ability: 60,000-80,000 pcs monthly

T/T, L/C



Product Specification

• Payment Terms:

• Item Name: Auto Engine Cylinder Block

• Application: Auto Parts

• Process: Lost Foam Casting

Finish: Sand Blasting, Machining, Painting

Size: As Per DrawingOEM: Available



More Images



Product Description

Lost Foam Casting Process Cast Iron Auto Engine Cylinder Block Castings

Product Details

Product Name	sand casting /grey iron casting / ductile iron casting /iron casting machining parts
Casting Service	sand casting, Horizontal line automatic moulding, Resin sand moulding
Material	GG20,GG25,GG30 / GGG40,GGG45,GGG50,GGG55,GGG60,GGG70
Tooling Design	We have own R&D team,do DFM & Mode flow analysis
Standard	China GB high precision standard. / Non-standard customization
Surface Finish	Sand blasting, Mill Finishing, electrophoresis, galvanizing, Eco-friendly primer, Antirust oil
Drawing	3D Drawing: .step / .stp /.igs, 2D Drawing: .dxf/ .dwg / .pdf /.jpg / .tif /.bmp
MOQ	300kgs

Production Process

WorkShop













About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control

All our products would have quality control systems conforming to ISO9001:2015 quality control systems. Continuing statistical process control and process capability improvement would be applied for all products manufacturing process. Our commitment and continuous effort would be to improve product quality.







Impact testing machine

Universal Testing Machine

Hardness Testing Machine



Metallurgical microscope

A Spetrometer

Magnet-powder flaw detector

FAQ

Q1 Are you a factory or trading company?

A: We are a professional Foundry & Machining factory ,and in the foundry industry for more than 20 years. We have own trading company .

Q2 How can I get the quotation quickly?

A: We will submit the quotation in 24 hours if getting detailed information during working days. In order to quote for you earlier, please provide us the following information together with your inquiry. 1) 3D Step of Files and 2D Drawings. 2) Material requirement. 3) Surface treatment. 4) Quantity (per order/per month/annual). 5) Any special demands or requirements, such as packing, labels, delivery, etc.

Q3 What should we do if we receive defective products?

A: If receive defective product, please send us the photos, we will feedback to our engineers and QC departments and solve the problems ASAP.





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