



Cast Iron Resin Sand Casting Process Ductile Iron Exhaust Manifold Casting

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9201
- Certification: ISO9001,CE,SGS
- Model Number: 9201
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Item Name: Exhaust Manifold
- Material: Ductile Iron
- Process: Resin Sand Casting
- Application: Automotive Engine Parts
- Finish: Sand Blasting, Machining, Painting
- Size: As Per Drawing



More Images



Product Description

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Product Details

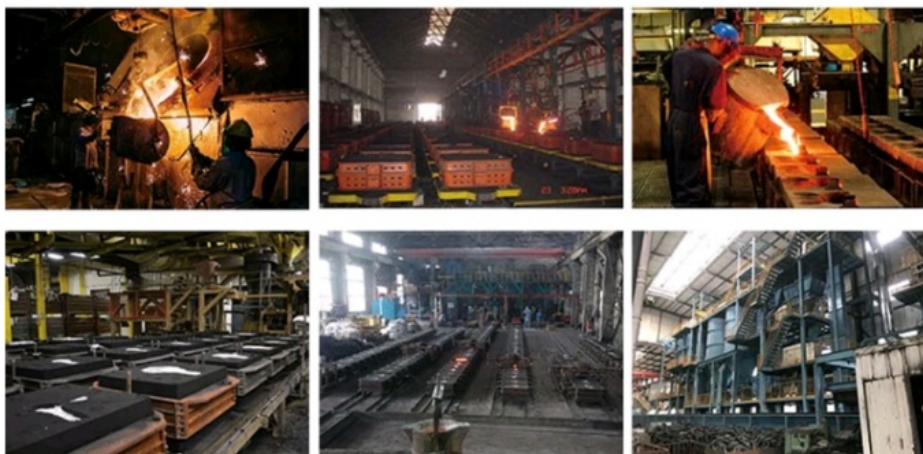
Material	Iron
Product Name	High Quality Foundry Grey Iron Sand Casting
Casting tolerance	CT9-11 for iron casting
Machining process	CNC Machining,Drilling,Milling boring,Tapping etc
Machining Tolerance	Up to 1T7,Ra0.8~3.2/according to customer requirement
Surface treatment	Dacromat,coating,Finsn painting etc.
Dimensions	According to Drawings
Application	Machinery Parts

About Us

We can undertake the production and machining of **cast iron and cast steel parts** made from various materials according to customer requirements, including ductile iron, gray iron, carbon steel, stainless steel, heat-resistant steel, high manganese steel, medium chromium wear-resistant steel, and wear-resistant low-alloy steel. Our products are widely used in automobiles, mining, construction machinery, various water supply equipment, and other fields. Our factory has an annual production capacity of over 10,000 tons of cast steel, cast iron, and ductile iron. Our products are sold to more than 20 countries, including Germany, the United States, South Korea, and Japan.

Production Process

WorkShop



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Product Show



Quality Control

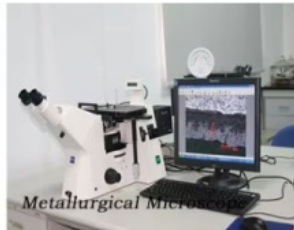
Sunrise Foundry implemented and maintains a Quality Management System and is registered to ISO 9001 and ISO/TS 16949 at all foundry locations.

Our quality assurance processes include monitoring and testing the following:

- *Green Sand Control System
- *Brinell Hardness Testing
- *Tensile Testing
- *Chemical Composition
- *Dimensional Inspection



Impact testing machine



Metallurgical Microscope



Hardness Tester



Video Measurement Machine




Ultrasonic Testing Instrument



Magnet-powder flaw detector

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