



OEM 304 316 Stainless Steel Handle Precision Lost Wax Investment Casting Part

Our Product Introduction

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC6032
- Certification: ISO9001,CE,SGS
- Model Number: 6032
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Item Name: Handle
- Material: Stainless Steel
- Process: Precision Investment Casting
- Finish: Sand Blasting, Machining, Painting
- Tolerance: CT4-CT6
- Size: As Per Drawing
- Highlight: OEM precision lost wax investment casting,
304 precision lost wax investment casting,
316 precision lost wax investment casting



More Images



Product Description

OEM 304 316 Stainless Steel Handle Precision Lost Wax Casting Part

Product Details

Material	stainless steel,
Weight	0.03KG-90KG
Tolernace	Controlled by ISO 8062 CT4-6
Design Support	Pro-E, UG,SolidWorks,AutoCad, PDF
Quality Control	Material, Dimension,Performance,inside defects,Balance test
Standard	ASTM,DIN,JIS,ISO,GB standards

Production Process

Silica sol investment casting and water glass are the two primary investment casting methods now days. The main differences are the surface roughness and cost of casting. Water glass method dewaxes into the high-temperature water, and the ceramic mold is made of water glass quartz sand. Silica sol method dewaxes into the flash fire, and silica sol zircon sand makes the ceramic mold. Silica sol method costs more but has the better surface than water glass method.

Advantages:

1. High dimensional accuracy,good surface and quality
2. Better corrosion resistance
3. Less failure rate

Silica Sol Investment Casting production line:



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Product Show



Quality Control



CMM



Tensile Test Machine



FAQ

Q: Are you a factory or trading company?

A: We're a direct factory, we have our own casting foundry and machining factory over 25 years.

Q: Do you make customized products based on our design drawings?

A: Yes, we are a professional metal fabrication factory with 20 experiences to make custom products according to clients' drawings.

Q: Will my drawing be safe after you get it?

A: Yes, we will not release your design to third party unless with your permission.

Q: What is the MOQ?

A: Usually we don't set MOQ, but the more, the cheaper. Besides, we are happy to m



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