



Precision Investment Casting Parts 42CrMo Alloy Steel Lost Wax Casting Services

Our Product Introduction

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC5092
- Certification: ISO9001,CE,SGS
- Model Number: 5092
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Material: 42CrMo
- Application: Industry Machinery
- Process: Precision Investment Casting
- Finish: Sand Blasting, Machining, Painting
- Tolerance: 0.1-0.5
- OEM: Available



More Images



Product Description

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Product Details

Mainly Material	stainless steel, carbon steel, steel, aluminium, brass, bronze, copper
Process	investment casting, lost wax casting, silica sol casting, water glass casting, die casting
Standard	AISI, ANSI, ASTM, JIS, GB, ISO, DIN
Certificate	ISO, or as your requirement to do test by the third party
Machining	tapping, milling, grinding, drilling, cnc machining
Heat treatment	quenching and tempering, annealing, normalizing
Tolerance	+/-0.02mm or as drawing requirement

Production Process

PRODUCTION PROCESS



Mould



Waxes Injection



Starch Dipping



Shell Drying



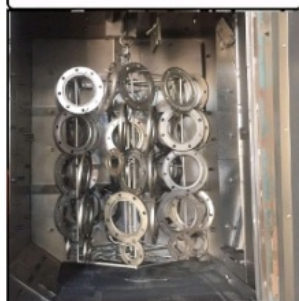
Shell Baking



Steel Melting & Pouring



Shell Vibrating



Sand Blasting



Ready For Machining

About Us

Sunrise Foundry is a professional foundry, including integrating development and production together, specialized in producing various kinds of investment casting parts, and sand casting parts. These casting parts are widely used in automobile industry, railway vehicle, construction machine, municipal works, pipeline, petrochemical industry, mine, electric utility industry and so on.

Quality Control



CMM



Tensile Test Machine



FAQ

Q1:Are you manufactory or trade company?

A1:We are an enterprise integrating manufacturer and trade for many years already in Shanxi province, China. And we are AAA grade credit enterprise, and also we have cooperative plants to provide other services such as plating and coating .

Q2: How could I get a free quotation?

A2:Please send us your drawings by Alibaba or email. The file format is PDF / DWG / STP / STEP / IGS and etc. IF there are no drawings, we can make the drawings according to your samples!

Q3:How to control quality?

A3:First, all raw materials are inspected by the quality control department before they are put into storage. Second, during the casting process, three times of spectral analysis were performed at the front, middle and back respectively.



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