



## Alloy Steel Precision Investment Casting Parts For Machinery Industry

### Our Product Introduction

#### Basic Information

- Place of Origin: Mainland China
- Brand Name: NC5024
- Certification: ISO9001,CE,SGS
- Model Number: 5024
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



#### Product Specification

- Material: Alloy Steel
- Process: Precision Investment Casting
- Application: Machinery Part
- Finish: Sand Blasting, Machining, Painting
- Tolerance: 0.1-0.05mm
- Service: OEM\ODM



#### More Images



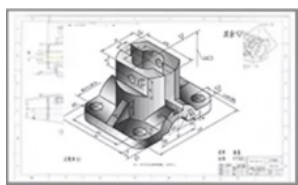
## Product Description

### Alloy Steel Precision Investment Casting Parts For Machinery Industry

#### Product Details

Raw Material	Ductile iron, ADI, grey iron, carbon steel, alloy steel, aluminium and stainless steel
Standard	ISO, EN, DIN, AISI, ASTM, JIS, GB
Casting Process	Green sand casting, resin sand casting, lost wax steel casting and silicon sol casting
Tolerance	ISO8062 CT5-CT9
Roughness	Ra3.2-Ra12.5
CNC Machines	12 sets of MC and 20 sets of CNC lathes
Machining Tolerance	0.01mm
Quality Control	The first sample checking, process monitoring and final quality checking
Finish	Phosphating, primer painting, anti-rust oil, powder coating, galvanized zinc coating, electro polishing and shot blasting
Certificate	ISO9001-2015, ISO14001-2015
Service	OEM/ODM offered

#### Production Process



Drawing



Tooling Design



Wax Injection



Melting and Pouring



Dewaxing



Shell Building



Cutting and Grinding



Blasting



Heat Treatment

#### About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

#### Product Show



#### Quality Control



#### FAQ

##### how can we guarantee quality?

Always a pre-production sample before mass production;  
Always final Inspection before shipment;

##### what can you buy from us?

casting,hardware,stamping,forging,machining

##### why should you buy from us not from other suppliers?

Sunrise Foundry is positioned to be available in precision casting, iron casting as well as machining. Sunrise core businesses includes the development, production and machining of Auto parts, Train parts, Engineering Parts and farm machinery parts.



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