



Cast Steel Parts Precision Lost Wax Casting for Car Hanging Parts

Our Product Introduction

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC0834
- Certification: ISO9001,CE,SGS
- Model Number: 0834
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly

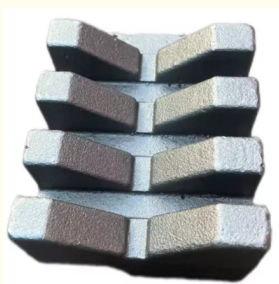


Product Specification

- Material: Carbon Steel
- Application: Auto Parts
- Process: Precision Investment Casting
- Tolerance: CT4-CT6
- Finish: Sandblasting
- OEM: Available



More Images



Product Description

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Product Details

Manufacturing Method	Investment Casting(Lost Wax Casting)
Material Standard	GB, ANSI, BS, DIN, JIS, ASTM, ASME, AISI, etc carbon steel, low carbon steel, middle carbon steel, G35, G45, WCB, WCA, WCC, ISO 340-550, etc. Alloy Carbon steel: G25CrMo4, Heat Resistant Steel, etc. Stainless Steel: SUS 304, 304L, 316, 316L, CF8, CF8M, G-X7CrNiNb1189, etc. AS2074 or according to customer specific requirement.
Weight Range	0.01 kgs to 100 kgs
General Casting Tolerance	CT4-CT7 ISO 8062 / Customized
Design Software	UG, Pro-E, Inventor
Mould Manufacturing	Yes
Casting Stimulation	Yes
Quality Standard	ISO 9001
Ultimate machining tolerance	0.005mm
Machining Roughness	Ra0.8-Ra3.2 according to customer requirement
Heat Treatment	Normalization , annealing, quenching and tempering, Case Hardening, Nitriding, Carbon Nitriding, Induction Quenching
Surface Treatment	Shot/sand blast, polishing, Surface passivation, Painting , Powder coating, ED-Coating, Chromate Plating, zinc-plate, Dacromat coating, Finish Painting

Production Process



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



CMM



Tensile Test Machine



FAQ

1.Are you a manufacture or trading company?

We are manufacture, and we have more than 200 staffs in our factory, and our factory is over 30000 square meter.

2.What products do you produce?

We are specialized in producing precision castings with silica sol shell mould made in the field of stainless steel, carbon steel, alloy steel, tool steel, corrosion resistant steel, heat resistant steel, special high alloy steel and part of copper & alumium materials.

3.Do you provide samples? Is it free?

Yes, we could offer the samples, but it not for free, the samples cost and freight will be for client's side.

4.Could I use my own logo or design on goods?



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