



Precision Lost Wax Casting Process for Crane Accessories

Our Product Introduction

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC0832
- Certification: ISO9001,CE,SGS
- Model Number: 0832
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification



More Images



Product Description

Precision Lost Wax Casting Process for Crane Accessories

Product Details

| | |
|------------------------------|---|
| Manufacturing Method | Investment Casting(Lost Wax Casting) |
| Material Standard | GB, ANSI, BS, DIN, JIS, ASTM, ASME, AISI, etc carbon steel, low carbon steel, middle carbon steel, G35, G45, WCB, WCA, WCC, ISO 340-550, etc. Alloy Carbon steel: G25CrMo4, Heat Resistant Steel, etc. Stainless Steel: SUS 304, 304L, 316, 316L, CF8, CF8M, G-X7CrNiNb1189, etc. AS2074 or according to customer specific requirement. |
| Weight Range | 0.01 kgs to 100 kgs |
| General Casting Tolerance | CT4-CT7 ISO 8062 / Customized |
| Design Software | UG, Pro-E, Inventor |
| Mould Manufacturing | Yes |
| Casting Stimulation | Yes |
| Quality Standard | ISO 9001 |
| Ultimate machining tolerance | 0.005mm |
| Machining Roughness | Ra0.8-Ra3.2 according to customer requirement |
| Heat Treatment | Normalization , annealing, quenching and tempering, Case Hardening, Nitriding, Carbon Nitriding, Induction Quenching |
| Surface Treatment | Shot/sand blast, polishing, Surface passivation, Painting , Powder coating, ED-Coating, Chromate Plating, zinc-plate, Dacromat coating, Finish Painting |

Production Process



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



CMM



Tensile Test Machine



FAQ

Q: How can i get the price?

A: We usually quote within 24 hours after we get your inquiry(Except weekend and holidays). If you are very urgent to get the price, please email us or contact us in other ways so that we can offer you a quote.

Q: Can I buy samples placing orders?

A: Yes.Please feel free to contact us.

Q: What is your lead time?

A: It depends on the order quantity and the season you place the order.Usually we can ship within 7-15 days for small quantity,and about 30 days for large quantity.



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