



Precision Investment Casting for Engineering Machinery Parts Machine Tool

Our Product Introduction

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9842
- Certification: ISO9001,CE,SGS
- Model Number: 9842
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Material: Carbon Steel
- Process: Precision Investment Casting
- Application: Engineering Machinery
- Tolerance: CT5-CT7
- Size: As Per Drawing
- OEM: Available



More Images



Product Description

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Product Detail

Material	Carbon steel, Alloy steel, stainless steel, cast iron, aluminum alloy, copper alloy
Process	Lost wax casting + cnc machining
Casting dimension tolerance	CT7-CT8
Casting surface roughness	Ra 12.5um
Casting weight range	0.1-100kg
Casting Size	Max linear size:1200mm, Max diameter size: 600mm
Machining Precision	Positioning accuracy 0.008mm, Rep. position. accuracy 0.006mm
Machining surface roughness	Ra0.8~6.3um
Max Travel Of Spindle	1800mmx850mmx700mm
Max Turning Diameter	1000mm
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR.....
Surface treatment	KTL(E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, black oxide, Wet Painting, Hot galvanizing, Powder coating, Nickel plating, Anti rust dip
Service available	OEM & ODM
Quality control	0 defects, 100% inspection before packing
Application	Train & railway, automobile & truck, construction machinery, forklift, agricultural machinery, shipbuilding, petroleum machinery, construction, valve and pumps, electric machine, hardware, power equipment and so on.

Production Process



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



CMM



Tensile Test Machine



FAQ

Q: Are you trading company or manufacturer ?

A: We are factory.

Q: How to get a quotation?

A: Please send us drawings in igs, dwg, step etc. together with detailed PDF. If you have any requirements, please note, and we could provide professional advice for your reference.

Q. What if we do not have drawing?

A: Samples and drawings are available;
Of course, we would ensure the safety of the drawing.

Q: How long is your delivery time?

A: It would be 14-30 days normally for the parts to be ready and we had a system to ensure the time.



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