



Precision Lost Wax Casting Auto Parts Engine Block

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC0842
- Certification: ISO9001,CE,SGS
- Model Number: 0842
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Material: Steel
- Application: Auto Parts
- Process: Lost Wax Casting
- Finish: Sand Blasting, Machining, Painting
- Size: As Per Drawing
- OEM: Available



More Images



Product Description

Precision Lost Wax Casting Auto Parts Engine Block

Product Details

Material	Carbon steel, Alloy steel, stainless steel, cast iron, aluminum alloy, copper alloy
Process	Lost wax casting + cnc machining
Casting dimension tolerance	CT7-CT8
Casting surface roughness	Ra 12.5um
Casting weight range	0.1-100kg
Casting Size	Max linear size:1200mm, Max diameter size: 600mm
Machining Precision	Positioning accuracy 0.008mm, Rep. position. accuracy 0.006mm
Machining surface roughness	Ra0.8~6.3um
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR.....
Surface treatment	KTL(E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, black oxide, Wet Painting, Hot galvanizing, Powder coating, Nickel plating, Anti rust dip
Service available	OEM & ODM
Quality control	0 defects, 100% inspection before packing
Application	Train & railway, automobile & truck, construction machinery, forklift, agricultural machinery, shipbuilding, petroleum machinery, construction, valve and pumps, electric machine, hardware, power equipment and so on.

Production Process



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



CMM



Tensile Test Machine



FAQ

1.Can we supply the sample ?

Yes,samples can be provided with sample's charge and courier fee by the buyer's side

2.Can we accept customize?

Yes,we can.We can manufacture as customer's requirement.You can send the CAD or drawing to us.

3.Quality problem?

According to the standard for production.And the products must pass the quality inspection department.We also accept Third Part Inspection.

4.Delivery time?

Prompt delivery for standard size,or under the contract.



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