



Precision Stainless Steel Casting Machinery Engine Parts Oil Guide Nut

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC5732
- Certification: ISO9001,CE,SGS
- Model Number: 5732
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Item Name: Oil Guide Nut
- Material: Stainless Steel
- Process: Precision Investment Casting
- Tolerance: CT5
- Finish: Sandblasting
- OEM: Available
- Color: RH/Plain



More Images



Product Description

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Product Details

Material	Austenitic stainless steel: 201, 303, 304, 316, 316L, 1.4581, scs14, scs16
	Hardened stainless steel:17-4PH, 410, 420, 440C
	Alloy cast steel: 4140, 4150, 4340, 8620, GS-25CrMo4
	Casting alloy tool steel: CS-2, CS-7, CrWMn
	Carbon steel: 1020, 1025(WCB), 1030, 1040, 1045, 1050
Weight	1g-30kg
Casting tolerance	CT4-CT7/GBT6414-1999; VDG Merkblad P690
Surface Roughness	Ra1.6-Ra6.3
Thickness	Min 2mm (1mm in Micro-region)
Casting Radius	Round radius $\geq 0.3\text{mm}$, Internal fillet radius $\geq 0.5\text{mm}$
Blind Hole Depth	Max 30mm (Diameter 10mm)
Machining	Turning,Milling,Drilling,Boring,Threading, Grinding,CNC Machining & test equipment
Heat Treatment	Annealing,Hardening, Normalizing,Carburizing, Aging
Surface Finishing	Black Oxide,Black Coating,Anti-Pollution Flashover Coating,Mirror Polish
Industry Standards	ASTM, ICI, BS, DIN, JIS, ISO
Design Software	Pro-E, UG,Solidworks, AutoCAD
File Format	IGS, STP, XT, PDF, JPEG, JPG
Quality control	100% inspection before packing

Production Process

PRODUCTION PROCESS



Mould



Waxes Injection



Starch Dipping



Shell Drying



Shell Baking



Steel Melting & Pouring



Shell Vibrating



Sand Blasting



Ready For Machining

About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



CMM



Tensile Test Machine



FAQ

how can we guarantee quality?

Always a pre-production sample before mass production;
Always final Inspection before shipment;

what can you buy from us?

Construction Hardware,Auto Parts,Pump and Valve Parts,Impellers,Other Machinery Parts

why should you buy from us not from other suppliers?

Our factory covers an area of 12000 square meters and has around 200 staff numbers. Our output is 2400 tons per year. Passed ISO9001:2015 quality management system certification TUV/PED/AD2000 pressure vessel certificate IATF16949 Welcome to your enquiries.



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