



Stainless Steel Casting Machinery Parts Manufacturers

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9842
- Certification: ISO9001,CE,SGS
- Model Number: 9842
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Material: Stainless Steel
- Process: Precision Investment Casting
- Application: Machinery Parts
- Tolerance: CT5-CT7
- Size: As Per Drawing
- OEM: Available



More Images



Product Description

Stainless Steel Casting Machinery Parts Manufacturers

Product Details

Product detail parameters	
Craft:	Wax lost casting, precision casting, casting, dewaxing casting, silicone casting, precision casting, sand casting
Material:	stainless steel (ga sus304, sus316, 1.4301) etc., stainless iron (ga201, 420, 430) etc., high and low carbon steel (a3, q235, 45) etc., alloy steel (ga20cr, 20crmo, 20crnino, 40crmo, 40crnino, 42cr, 42crnino, 42crnino etc.) etc., brass (h59, h62, h75, h80, etc.) etc., copper, bronze, copper, copper, copper, white, etc.
Process:	Shoot wax, repair wax, number of groups, paste, dewaxing, melting mold, vibration shell, grinding and so on. . . A total of 48 processes.
Post-processing:	Can be ordinary polishing, mirror polishing, electrolytic polishing, wire drawing, grinding, heat treatment, finishing, drilling tapping, electroplating and so on.
Order mode:	According to the customer's needs to map the main sample processing, a few models can be directly issued orders
Mold delivery:	Express orders 3-5 days, normal delivery 7-10 days, except special products
Sample delivery:	Express samples 3-5 days, normal delivery 5-7 days, except special products
Order delivery:	Express orders 10-15 days, normal delivery 15-20 days, except special products
Terms of payment:	The mold fee is 100% paid after opening the mold, the order is prepaid 50% deposit, and the final payment is paid before shipment.
Shipping port:	Shenzhen
Tax Transport Issues:	General quotation does not include tax shipment, specific can negotiate with customer service

Production Process

PRODUCTION PROCESS



Mould



Waxes Injection



Starch Dipping



Shell Drying



Shell Baking



Steel Melting & Pouring



Shell Vibrating



Sand Blasting



Ready For Machining

About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



CMM



Tensile Test Machine



FAQ

Q: Are you a factory or trading company?

A: We're a direct factory, we have our own casting foundry and machining factory over 30 years.

Q: Do you make customized products based on our design drawings?

A: Yes, we are a professional metal fabrication factory with 20 experiences to make custom products according to clients' drawings.

Q: Will my drawing be safe after you get it?

A: Yes, we will not release your design to third party unless with your permission.

Q: What is the MOQ?

A: Usually we don't set MOQ, but the more, the cheaper. Besides, we are happy to make prototype or sample for clients to ensure quality standard.



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