



Shell Mold Casting Coated Sand Process Cast Iron Components

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC7642
- Certification: ISO9001,CE,SGS
- Model Number: 7642
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Material: Grey Iron
- Application: Machinery Part
- Process: Iron Casting
- Size: As Per Drawing
- Finish: Sandblasting
- Quality: 100%



More Images



Product Description

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Product Details

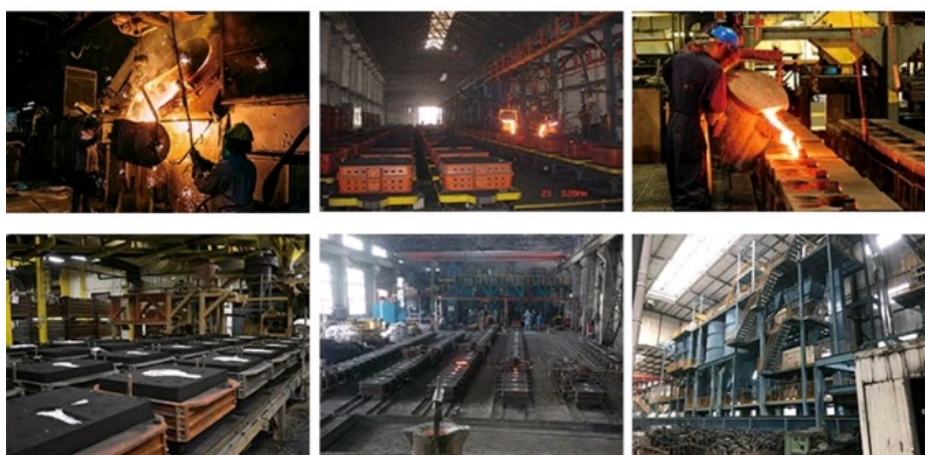
Material	Cast iron, grey iron, ductile iron, stainless steel, carbon steel, steel, brass, copper, aluminum, brass, bronze, copper, zinc etc
Process	investment casting, lost wax casting, silica sol casting. water glass casting
Machining	tapping, milling, grinding, drilling, cnc machining
Surface treatment	polishing, mirror polishing, electrogalvanizing, sandblasting, shot blasting
Heat treatment	quenching and tempering, annealing, normalizing
Casting Roughness	Ra 1.6-Ra12.5
Applications	Auto/Motorcycle/Agricultural/Ship /Railway/Hardware/heavy duty equipment/electronic device/optical telecommunication

Production Process

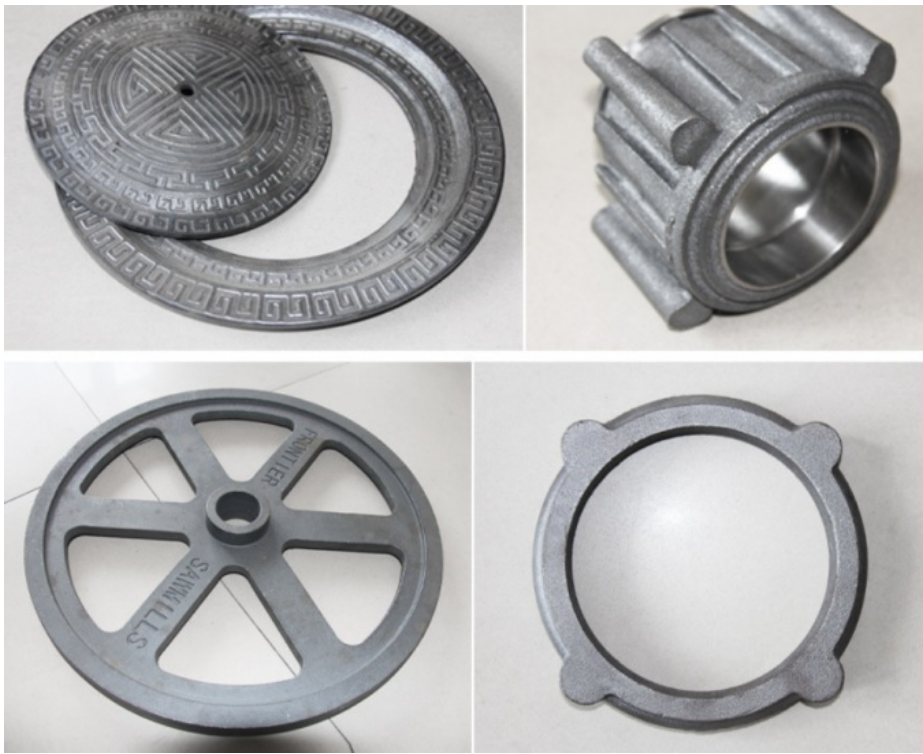
The functions of coated sand casting can be roughly divided into the following types according to different categories:

Ordinary coated sand is composed of quartz sand, thermoplastic phenolic resin, urotropine and calcium stearate without relevant additives. It is suitable for producing general iron castings.

WorkShop



Product Show



Quality Control



CMM



Tensile Test Machine



FAQ

how can we guarantee quality?

Always a pre-production sample before mass production;

Always final Inspection before shipment;

what can you buy from us?

Iron Castings, Steel Casting, Stainless Steel Castings, CNC Machining

why should you buy from us not from other suppliers?

Over 20 years export experience on casting and machining business, advanced production (CNC and machining center) and inspection equipments (CMM), fully quality control system (ISO 9001:2008), perfect after-sales service. Main market Germany, Japan, USA.....



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