

Mainland China

ISO9001,CE,SGS

NC9742

9742

Can talk

30 days

Wooden Case

# Stainless Steel Lost Wax Casting Precision Casting Valve Part

# **Basic Information**

- Place of Origin:
- Brand Name:
- Certification:
- Model Number:
- Minimum Order Quantity: 100 pcs
- Price:
- Packaging Details:
- Delivery Time:
- Payment Terms: T/T, L/C
- Supply Ability:



## **Product Specification**

- Item Name:
- Material:
- Process:
- Finish:
- Tolerance:
- OEM:
- Valve Part Stainless Steel Precision Investment Casting Sandblasting CT4-CT6

60,000-80,000 pcs monthly

Available



### More Images



### **Product Description**

#### Stainless Steel Lost Wax Casting Precision Casting Valve Part

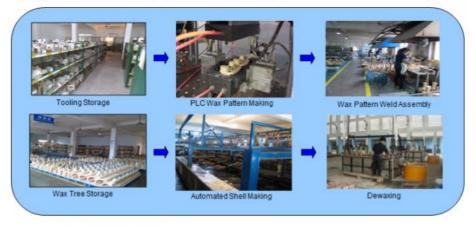
#### **Product Details**

Material	Carbon steel, Alloy steel, stainless steel, cast iron, aluminum
	alloy, copper alloy
Process	Lost wax casting + cnc machining
Casting dimension tolerance	CT7-CT8
Casting surface roughness	Ra 12.5um
Casting weight range	0.1-100kg
Casting Size	Max linear size:1200mm, Max diameter size: 600mm
Machining Precision	Positioning accuracy 0.008mm, Rep. position. accuracy
	0.006mm
Machining surface roughness	Ra0.8~6.3um
Max Travel Of Spindle	1800mmx850mmx700mm
Max Turning Diameter	1000mm
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR
Surface treatment	KTL(E-coating), Zinc plating, Mirror Polishing, Sand Blasting,
	Acid pickling, black oxide, Wet Painting, Hot
	galvanizing,Powder coating, Nickel plating, Anti rust dip
Service available	OEM & ODM
Quality control	0 defects,100% inspection before packing
Application	Train & railway, automobile& truck, construction machinery,
	forklift, agricultural machinery, shipbuilding, petroleum
	machinery, construction, valve and pumps, electric machine,
	hardware, power equipment and so on.

#### **Production Process**

 $Process \ design \Rightarrow Tooling \ making \Rightarrow Wax \ injection \Rightarrow Wax \ pattern \ assembly \Rightarrow Mold \ preheat \Rightarrow Wax \ removal \Rightarrow Stuccoing \Rightarrow Dipping \ Casting \Rightarrow Mold \ shake \ out \Rightarrow Work \ piece \ cut-off \Rightarrow Grinding \Rightarrow Pack \ transport \Rightarrow Final \ inspection \Rightarrow Machining \Rightarrow Heat \ treatment$ 

MANUFACTURING PROCESS - INVESTMENT CASTING



#### **Quality Control**





**Tensile Test Machine** 



#### FAQ

#### How to pay for the order?

There are 5 options to pay the order: Bank Transfer; Western Union; Paypal; Payoneer, Alibaba Trade Assurance. Kindly choose the most suitable way for you to arrange it.

#### What is the shipping method?

Most of the goods were sent out by international airway express company like DHL, UPS, FedEx, TNT. Usually takes around 3-5 working days (door to door service). We also can arrange shipment via seaway.

#### Can you give me help if my products are very urgent?

Yes, We can work overtime and add a few machines to produce these products if you need it urgently.

#### I want to keep our design in secret, can we sign NDA?

Sure, we will not display any customers' design or show to other people, we can sign NDA.





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