



Stainless Steel Lost Wax Casting Precision Casting Valve Part

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9742
- Certification: ISO9001,CE,SGS
- Model Number: 9742
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Item Name: Valve Part
- Material: Stainless Steel
- Process: Precision Investment Casting
- Finish: Sandblasting
- Tolerance: CT4-CT6
- OEM: Available



More Images



Product Description

Stainless Steel Lost Wax Casting Precision Casting Valve Part

Product Details

Material	Carbon steel, Alloy steel, stainless steel, cast iron, aluminum alloy, copper alloy
Process	Lost wax casting + cnc machining
Casting dimension tolerance	CT7-CT8
Casting surface roughness	Ra 12.5um
Casting weight range	0.1-100kg
Casting Size	Max linear size:1200mm, Max diameter size: 600mm
Machining Precision	Positioning accuracy 0.008mm, Rep. position. accuracy 0.006mm
Machining surface roughness	Ra0.8~6.3um
Max Travel Of Spindle	1800mmx850mmx700mm
Max Turning Diameter	1000mm
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR.....
Surface treatment	KTL(E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, black oxide, Wet Painting, Hot galvanizing, Powder coating, Nickel plating, Anti rust dip
Service available	OEM & ODM
Quality control	0 defects, 100% inspection before packing
Application	Train & railway, automobile & truck, construction machinery, forklift, agricultural machinery, shipbuilding, petroleum machinery, construction, valve and pumps, electric machine, hardware, power equipment and so on.

Production Process

Process design⇒ Tooling making ⇒ Wax injection ⇒Wax pattern assembly⇒ Mold preheat ⇒ Wax removal ⇒Stuccoing ⇒Dipping Casting⇒ Mold shake out ⇒Work piece cut-off ⇒ Grinding ⇒ Pack& transport ⇒ Final inspection ⇒Machining ⇒ Heat treatment

MANUFACTURING PROCESS - INVESTMENT CASTING



Quality Control



CMM



Tensile Test Machine



FAQ

How to pay for the order?

There are 5 options to pay the order: Bank Transfer; Western Union; Paypal; Payoneer, Alibaba Trade Assurance. Kindly choose the most suitable way for you to arrange it.

What is the shipping method?

Most of the goods were sent out by international airway express company like DHL, UPS, FedEx, TNT. Usually takes around 3-5 working days (door to door service). We also can arrange shipment via seaway.

Can you give me help if my products are very urgent?

Yes, We can work overtime and add a few machines to produce these products if you need it urgently.

I want to keep our design in secret, can we sign NDA?

Sure, we will not display any customers' design or show to other people, we can sign NDA.



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