

Stainless Steel Precision Casting Car Parts Exhaust Manifold

Basic Information

- Place of Origin:
- Brand Name:
- Certification:
- Model Number:
- Minimum Order Quantity: 100 pcs
- Price:
- Packaging Details:
- Delivery Time:
- Payment Terms: T/T, L/C
- Supply Ability:



Product Specification

- Part Name:
- Application:
- Material:Process:
- 11000000.
- Tolerance:
- Finish:
- Auto Parts Stainless Steel Precision Investment Casting+Machining

Exhaust Manifold

60,000-80,000 pcs monthly

CT4-CT6

Mainland China

ISO9001,CE,SGS

NC0935

0935

Can talk

30 days

Wooden Case

Sandblasting



More Images





Product Description

Stainless Steel Precision Casting Car Parts Exhaust Manifold

Product Details

Materials	Stainless steel: 304/304L, 316/316L, 410/416 etc Duplex stainless steel: 2250, 2507, Zeron 100 etc Carbon steel Alloy steel
Technical Parameter	Part weight: 2g to 30kgs Max dimension : 600mm for diameter or length Min wall thickness : 1.5mm Casting roughness: Ra3.2-6.4 Machining roughness: Ra1.6 Tolerance of casting: CT6 Inner core: ceramic core, urea core, water soluble wax core.
Heat treatment	Normalzing, Tempering, Quenching, Annealing, Quenching & Tempering, Caburization, Solution treatment.
Surface treatment	Polishing, bead blasting, zinc plating, hot dip galvanized, nickel plating, passivation, Electro- polising, mirror polishing, Brush polishing, PE coating, Powder coating, etc

Productin Process

Quality Control





Tensile Test Machine





FAQ

Production Capacity Our factory could export 30000ton / year.

OEM service

We have professional technical research team. They have 20 years experience. If you have special requirements about the product, we could help you solve the problem.

Good Sales Service. We provide after sales service for you.

Quick Delivery Products in stock, it will take 15 days for delivery. Standard delivery time is about 30-45 days.

High work effective We will always try our best to reply to reply you within 12 hours.

