



Silica Sol Investment Casting Stainless Steel Casting

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC8432
- Certification: ISO9001,CE,SGS
- Model Number: 8422
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Material: 304 316 Stainless Steel
- Application: Machinery Part
- Process: Silica Sol Investment Casting
- Finish: Sandblasting
- Color: Natutal
- Size: As Per Drawing
- Tolerance: CT5-CT7



More Images



Product Description

Silica Sol Investment Casting Stainless Steel Casting

Product Details

Process	Investment casting Shell mold casting Lost wax casting
Processing Ability	Surface finishment: Ra1.6-Ra3.2
	Size tolerance: VDG P690 D2
	Maximum size: ≤1200mm×800mm×400mm
	Weight range: 0.1Kg-120Kg
Material	stainless steel, carbon steel, alloy steel, heat-resistant steel, hardend steel,mild steel
	Brass CuZn38,H62
	Aluminum bronze AB2,863
	Cast aluminium alloy ZL101,ZL114A,A356
Application	Mechanical Components/parts
	Boat parts and Marine hardware
	Construction hardware
	Auto parts and accessories
	Medical Instrument parts
	pump & valve parts and accessories
	Impellers and propellers(propellors)
	Pipe Fittings or pipeline accessories
Other industry metal casting parts	
Design	Various type of 2D or 3D drawings are acceptable,such as JPG,PDF,DWG,DXF,IGS,STP,X_T,SLDPRT etc.
Standards	AISI,ATSM,UNI,BS,DIN,JIS,GB etc.
Inspection	Dimension inspection
	Chemical composition analysis (Spectrum analysis)
	Mechanical property testing
	X-Ray inspection
	Dye penetrant inspection
	Magnetic powder inspection
Metallographic inspections	

About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Production Process

Our factory supply OEM service(custom service) in **precision investment casting**,which are also called **lost wax casting**, We have been committed to this technique for over 25 years . Our specialized engineer [can provide you the full-service of technology advice and products improving](#) projection,and also reduce the cost of the parts.



Quality Control

Quality Control is one of the most important process in production. We insist that 100% inspection before shipment and ensure parts without any flaws when sending out.

We have complete quality inspection facilities including mechanical testing, chemical analysis, tensile strength, hardness, spectrometer, ultrasonic testing, etc.



CMM



Tensile Test Machine



FAQ

How could I get a sample?

Before we received the first order, please afford the sample cost and express fee. We will return the sample cost back to you within your first order.

Sample time?

Existing items: Within xxx days.

Whether you could make our brand on your products?

Yes. We can print your Logo on both the products and the packages if you can meet our MOQ.

Whether you could make your products by our color?

Yes, The color of products can be customized if you can meet our MOQ.

How to guarantee the quality of your products?

Strict detection during production.

Strict sampling inspection on products before shipment and intact product packaging ensured.



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