



AISI 1020 Carbon Steel Precision Casting Machine Parts

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9842
- Certification: ISO9001,CE,SGS
- Model Number: 9842
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Material: Carbon Steel
- Application: Machinery Part
- Process: Precision Investment Casting
- Finish: Sandblasting
- Size: As Per Drawing
- Quality Control: 100% Inspection



More Images



Product Description

AISI 1020 Carbon Steel Precision Casting Machine Parts

Product Details

Application	Machine Parts
Surface treatment	Shot Blasting
Process	Casting +Machining(if Need)+surface Treatment
Standard	GB ASTM AISI DIN BS
Certification	IATF16949
Tolerance	Customer's Drawing Request
Packing	Carton
Quality Control	IQC+IPQC+OQC
Machining Process	CNC Precision Machining

Production Process

Silica sol investment casting and water glass are the two primary investment casting methods now days. The main differences are the surface roughness and cost of casting. Water glass method dewaxes into the high-temperature water, and the ceramic mold is made of water glass quartz sand. Silica sol method dewaxes into the flash fire, and silica sol zircon sand makes the ceramic mold. Silica sol method costs more but has the better surface than water glass method.

Advantages:

1. High dimensional accuracy,good surface and quality
2. Better corrosion resistance
3. Less failure rate

Silica Sol Investment Casting production line:



Quality Control



CMM



Tensile Test Machine



FAQ

How to enjoy the OEM services?

Usually,base on your design drawings or original samples, we give some technical proposals and a quotation to you, after your agreement,we produce for you.

Which kind of file format you can read?

3D drawing:lgs or step, 2d drawing:pdf is workable

How can I get the quotation?

Drawing,material,quantity,if have special requirement about packing or surface treatment.



Sunrise Foundry CO.,LTD



+86-15067447509



sales@greycastironcasting.com



greycastironcasting.com