



Stainless Steel Pipe Fittings Investment Casting

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9824
- Certification: ISO9001,CE,SGS
- Model Number: 9824
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Material: Stainless Steel
- Application: Pipe Fittings
- Process: Investment Casting
- Finish: Sandblasting
- Size: As Per Drawing
- OEM: Available



More Images



Product Description

Stainless Steel Pipe Fittings Investment Casting

Product Details

Model Number	Precision Casting
Material	carbon steel/stainless steel/copper alloy/ brass
Application	machinery
Weight	a wide range
Advantage	advanced inspection equipments
Tolerance	0.01 mm/0.005mm
Process	Lost Wax Casting
Certification	ISO9001.ISO14001.TS14001
Service	Customized OEM
Surface treatment	Sand Blasting, Plating, painting, polishing,,
Standard	GB ASTM AISI DIN BS JIS

Production Process

Silica sol investment casting and water glass are the two primary investment casting methods now days. The main differences are the surface roughness and cost of casting. Water glass method dewaxes into the high-temperature water, and the ceramic mold is made of water glass quartz sand. Silica sol method dewaxes into the flash fire, and silica sol zircon sand makes the ceramic mold. Silica sol method costs more but has the better surface than water glass method.

Advantages:

1. High dimensional accuracy,good surface and quality
2. Better corrosion resistance
3. Less failure rate

Silica Sol Investment Casting production line:



Quality Control



CMM



Tensile Test Machine



FAQ

Q: Are you trading company or manufacturer?

A: We are manufacturer.

Q: How long is your delivery time?

A: Generally it is 5-10 days if the goods are in stock. or it is 15-20 days if the goods are not in stock, it is according to quantity.

Q: Do you provide samples ? is it free or extra ?

A: Yes, we could offer the sample for free charge but do not pay the cost of freight.



Sunrise Foundry CO.,LTD



+86-15067447509



sales@greycastironcasting.com



greycastironcasting.com