



Precision Steel Casting Railway Wheel Carriage Plate

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9842
- Certification: ISO9001,CE,SGS
- Model Number: 9842
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Item Name: Railway Wheel Carriage Plate
- Material: Steel
- Process: Precision Investment Casting
- Finish: Sandblasting
- Color: Natural
- Tolerance: CT5
- Size: As Per Drawing



More Images



Product Description

Precision Steel Casting Railway Wheel Carriage Plate

Product Details

Process	Lost wax investment casting+CNC machined
Heat Treatment	Quench and temper by 2 set mesh belt furnaces
Surface Treatment	Shot blasting+Assembling
Machining Facility	50+ Machining centers,60+CNC machines
Inspection	MT/UT/RT/100% visual+100%gage/CMM
Standard	ASTM. AISI. DIN. BS. JIS. NF. AS.
Certification	IATF16949/ISO14001
Material	steel
Name	Carbon Steel Water Glass Lost Wax Precision Investment Casting

Production Process

PRODUCTION PROCESS



		
Mould	Waxes Injection	Starch Dipping
		
Shell Drying	Shell Baking	Steel Melting & Pouring
		
Shell Vibrating	Sand Blasting	Ready For Machining

Quality Control is one of the most important process in production. We insist that 100% inspection before shipment and ensure parts without any flaws when sending out.

We have complete quality inspection facilities including mechanical testing, chemical analysis, tensile strength, hardness, spectrometer, ultrasonic testing, etc.



CMM



Tensile Test Machine



FAQ

Q: How long is your delivery time?

A: Generally it is 10-30 days for steel tooling after order confirmation, and 10-30 days for casting, we will try our best to meet customer requirement, saving your precious time.

Q: Can you order other auto parts?

A: We support ordering.

Q: Do you provide metal samples? Is it free or extra?

A: Yes, we could offer the sample for free charge but do not pay the cost of freight.



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