



Lost Wax Casting Carbon Steel Casting Hydraulic Cylinder Joint

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9742
- Certification: ISO9001,CE,SGS
- Model Number: 9742
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Item Name: Hydraulic Cylinder Joint
- Material: Carbon Steel
- Process: Precision Investment Casting
- Size: As Per Drawing
- Finish: Sandblasting
- OEM: Available



More Images



Product Description

Lost Wax Casting Carbon Steel Casting Hydraulic Cylinder Joint

Product Details

Process	Precision Casting, Investment Casting
Material	Iron, Steel, Gray Iron,Nodular Cast Iron
Surface Finish	Machining Or Spay Painting For Hydraulicr Parts
Heat Treatment	Annealing, Normalizing, Quenching, Tempering
Certification	Approvals ISO9001 , TUV-PED,BV For Hydraulic Parts
Inspection	Pressure Test, Sealing Test
Requirements For Materials	Hardness, Tensile Strength, Elongation, Impact Toughness
Requirements For Size	Dimensional Accuracy And Shape Accuracy
Production Equipments	Advanced
Standard or Nonstandard	Nonstandard

Production Process

Silica sol investment casting and water glass are the two primary investment casting methods now days. The main differences are the surface roughness and cost of casting. Water glass method dewaxes into the high-temperature water, and the ceramic mold is made of water glass quartz sand. Silica sol method dewaxes into the flash fire, and silica sol zircon sand makes the ceramic mold. Silica sol method costs more but has the better surface than water glass method.

Advantages:

1. High dimensional accuracy,good surface and quality
2. Better corrosion resistance
3. Less failure rate

Silica Sol Investment Casting production line:



Quality Control



CMM



Tensile Test Machine



FAQ

How could I get a sample?

Before we received the first order, please afford the sample cost and express fee. We will return the sample cost back to you within your first order.

Sample time?

Existing items: Within xxx days.

Whether you could make our brand on your products?

Yes. We can print your Logo on both the products and the packages if you can meet our MOQ.

Whether you could make your products by our color?

Yes, The color of products can be customized if you can meet our MOQ.



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