



## Ductile Cast Iron ASTM A536 Sand Casting Construction Machine Spare Parts

### Our Product Introduction

#### Basic Information

- Place of Origin: Mainland China
- Brand Name: NC6352
- Certification: ISO9001,CE,SGS
- Model Number: 6352
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



#### Product Specification

- Material: Ductile Iron
- Application: Construction Machine
- Process: Shell Mold Casting
- Size: Customized
- Finish: Sandblasting
- OEM: Available



#### More Images



## Product Description

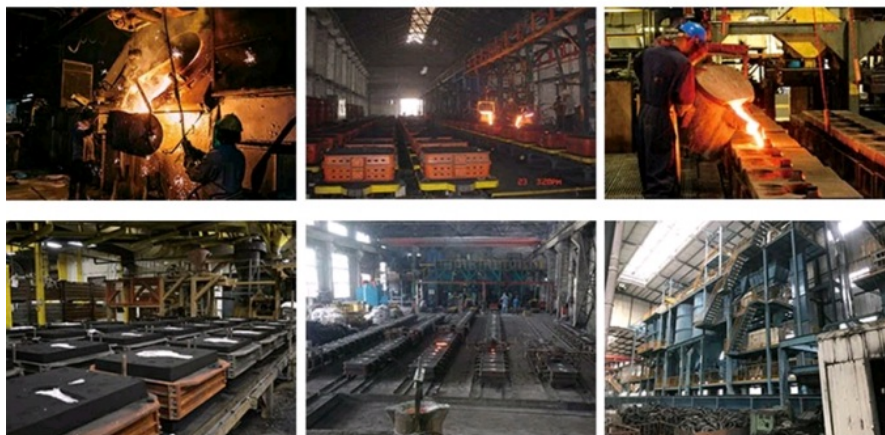
### Ductile Cast Iron ASTM A536 Sand Casting Construction Machine Spare Parts

#### Product Details

Manufacturing Method	Sand Casting(Resin Sand, Pre-Coated Sand, Clay Sand, Water glass sand)
Material Standard	GB, ANSI, BS, DIN, JIS, ASTM, ASME, AISI, etc carbon steel, low carbon steel, middle carbon steel, G35, G45, WCB, WCA, WCC, ISO 340-550, etc. Alloy Carbon steel: G25CrMo4, Heat Resistant Steel, etc. Stainless Steel: SUS 304, 304L, 316, 316L, CF8, CF8M, G-X7CrNiNb1189, etc. AS2074 or according to customer specific requirement.
Weight Range	1 kg to 100 Tons
General Casting Tolerance	CT8-CT12 ISO 8062 / Customized
Design Software	UG, Pro-E, Inventor
Mould Manufacturing	Yes
Casting Stimulation	Yes
Quality Standard	ISO 9001
Ultimate machining tolerance	0.005mm
Machining Roughness	Ra0.8-Ra3.2 according to customer requirement
Heat Treatment	Normalization , annealing, quenching and tempering, Case Hardening, Nitriding, Carbon Nitriding, Induction Quenching
Surface Treatment	Shot/sand blast, polishing, Surface passivation, Painting , Powder coating, ED-Coating, Chromate Plating, zinc-plate, Dacromat coating, Finish Painting
Testing Facility	Spectrometer, tensile test machine, hardness test machine,CMM dimension report

#### Production Process

### WorkShop



#### About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

#### Quality Control



CMM



Tensile Test Machine



#### FAQ

Service/Management of your factory?

A: We supply ODM & OEM services with strong R&D team and QC system.

What materials can you produce?

A: stainless steel; Carbon Steel; Alloy Steel

We test every furnace chemical component before pouring by spectrometer.

What information should I let you know if I want to get a precise quotation?

A: Please kindly send me your drawings. 2D in PDF or DWG format, 3D in STEP or IGS format.

How long get my customized sample?

A: Usually 25-30days. Including open moulds and develop samples time.



**Sunrise Foundry CO.,LTD**



+86-15067447509



sales@greycastironcasting.com



greycastironcasting.com