



ASTM A536 80-55-06 Ductile Iron Sand Casting

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC2509
- Certification: ISO9001,CE,SGS
- Model Number: 2509
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Material: Ductile Iron
- Application: Machinery Part
- Process: Shell Mold Casting
- Size: Customized
- Finish: Sandblasting
- Casting Tolerance: CT5-CT9



More Images



Product Description

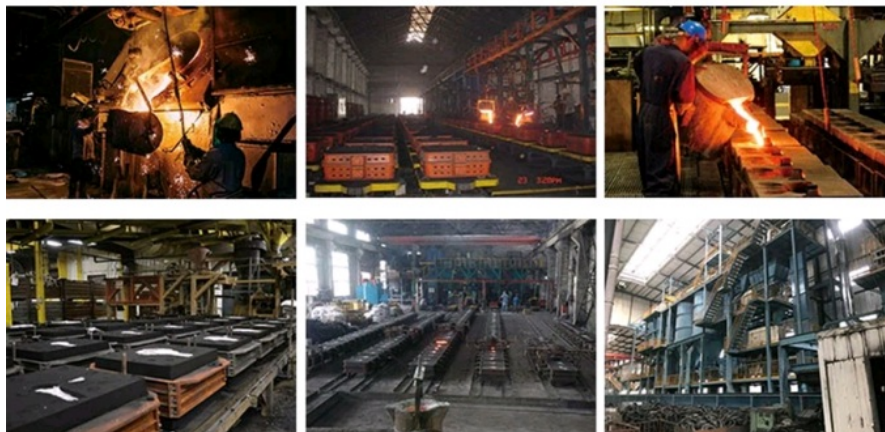
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Product Details

Material	Carbon steel, alloy steel, stainless steel, ductile iron, gray iron
Process	Resin sand casting / shell mold casting + cnc machining
Casting dimension tolerance	CT9 - CT12
Casting surface roughness	Ra 12.5 um
Casting weight range	0.1-300 kg
Casting Size	Max linear size: 1200 mm, Max diameter size: 600 mm
Machining Precision	Positioning accuracy 0.008 mm, Rep. position. accuracy 0.006 mm
Machining surface roughness	Ra0.8 ~ 6.3 um
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR
Surface treatment	KTL (E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, b-lack oxide, Painting, Hot galvanizing, Powder coating, Nickel plating.
Service available	OEM & ODM
Quality control	0 defects, 100% inspection before packing
Application	Train & railway, automobile & truck, construction machinery, forklift, agricultural machinery, shipbuilding, petroleum machinery, construction, valve and pumps, electric machine, hardware, power equipment and so on.
Keywords	Sand casting, steel casting, iron casting, ductile iron casting, shell mold casting, resin sand casting, gray iron casting, cast iron casting

Production Process

WorkShop



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



CMM



Tensile Test Machine



FAQ

1.Can we supply the sample ?

Yes,samples can be provided with sample's charge and courier fee by the buyer's side

2.Can we accept customize?

Yes,we can.We can manufacture as customer's requirement.You can send the CAD or drawing to us.

3.Quality problem?

According to the standard for production.And the products must pass the quality inspection department.We also accept Third Part Inspection.

4.Delivery time?

Prompt delivery for standard size,or under the contract.



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