



Stainless Steel Casting / Investment Casting for Automobile Agricultural Machinery

Our Product Introduction

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9835
- Certification: ISO9001,CE,SGS
- Model Number: 9835
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Material: Stainless Steel
- Production Process: Investment Casting
- Application: Industry Machinery, Automotive, Electricity
- Surface Treatment: Zinc Plating, Painting, Powder Coating,
- Tolerance: 0.01-0.05
- OEM: Available



More Images



Product Description

Stainless Steel Casting / Investment Casting for Automobile Agricultural Machinery

Product Details

Service	OEM ODM
Material	Stainless steel, Carbon steel, Alloy steel
Application	Industry Machinery, Automotive, Electricity
Process	Mould, Casting, CNC Machining
Machining Process	CNC Lathe, CNC milling center
Heat treatment	Annealing, Quench and temper, Solid solution
Surface treatment	Zinc plating, Painting, Powder Coating, Electro polishing
Quality Control	PFMEA, PPAP, APQP, Control Plan, MSA
Machining tolerance	+/-0.005mm, ISO2768-mk
Casting tolerance	CT4-CT9
Certificate	ISO 9001
Testing facilities	Spectrometer, CMM, Callipers, micrometer, projector Load test machine, Hardness tester, roughmeter

Production Process

PRODUCTION PROCESS



The production process is shown in a 3x3 grid of images with captions below each:

- Mould**: Shows various metal moulds stored on shelves.
- Waxes Injection**: A worker in a pink lab coat is injecting wax into a mould.
- Starch Dipping**: A worker is dipping a mould into a liquid, likely starch.
- Shell Drying**: Shows several metal shells arranged on a tray, ready for drying.
- Shell Baking**: A worker is operating a large industrial oven, likely for baking the shells.
- Steel Melting & Pouring**: A worker is pouring molten steel into a ladle.
- Shell Vibrating**: A worker in a yellow shirt is operating a machine to vibrate the shells.
- Sand Blasting**: A worker is operating a sand blasting machine on a metal part.
- Ready For Machining**: Shows a large industrial workshop with various machinery and equipment.

Quality Control

Our company possesses a full set of precision equipments including Computer Numerical Control lathe and surface processing equipments (polishing, grinding etc.) of casting, heat-treatment equipments, anti-corrosion saline fog testing monitor, pressure examining equipments, special dynamic balance tester, CMM and other machine capability testing equipments. Our company has a specialized investment casting factory with annual output of 500 tons.

Our company has abundant experience of casting surface processing, precision machining, we established rigorous quality assurance system and can provide the whole process service from exploitation of precision casting to assembly and finished products.

Now, we have established an exact QA system, and invested 80 million RMB in 2014, built workshop 40000 square meters, casting and deep processing products will reach 1500 tons in 2015, which enables us to continuously meet customers' desire for quality castings and technical services.



CMM



Tensile Test Machine



A) How could I get a sample?

Before we received the first order, please afford the sample cost and express fee. We will return the sample cost back to you within your first order.

B) Sample time?

Existing items: Within 30 days.

C) Whether you could make our brand on your products?

Yes. We can print your Logo on both the products and the packages if you can meet our MOQ.

D) Whether you could make your products by our color?

Yes, The color of products can be customized if you can meet our MOQ.

E) How to guarantee the quality of your products?

Precision of processing equipment. 2) Strict control in the production process. 3) Spot check strictly before delivery to ensure that product packaging is intact.



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