



## Carbon Steel Precision Investment Casting Part

### Our Product Introduction

#### Basic Information

- Place of Origin: Mainland China
- Brand Name: NC6835
- Certification: ISO9001,CE,SGS
- Model Number: 6835
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



#### Product Specification



#### More Images



## Product Description

### Carbon Steel Precision Investment Casting Part

#### Product Details

Technology Specification:	Water glass process of lost wax investment casting, Colloidal Silica process of lost wax investment casting
Material Range:	Carbon steel, Alloy steel, Stainless steel
Material Standard:	GB.ASTM. AISI. DIN. BS. JIS. NF. AS. AAR
Sizes	Max linear Size:1200mm;Max Diameter Size: 800 mm
Casting Weight range:	0.010~5.0kgs for Colloidal Silica process 0.2~90Kgs for Water glass process Casting
Dimension Tolerance:	CT5-CT6 Colloidal Silica process CT7-CT8 for Water glass process Casting
Surface Roughness:	Ra 3.2~Ra6.3 for Colloidal Silica process Ra 6.3um~12.5um for Water glass process

#### Production Process



#### About Us

Sunrise foundry is a professional manufacturer and supplier of cast iron part, cast steel part, forging part for more than 25years and our annual capacity is over 20,000 Tons; products are widely used in trains, automobiles, pipeline valves, mining and engineering machinery industries, products sell well all over the world, mainly export to the USA, Canada, England and other European countries, and getting highly praised by users.

#### Quality Control



CMM



Tensile Test Machine



## FAQ

### 1: What information does the quotation need?

Pls. offer your drawings and/or samples, quantity and packing's requirements.  
Drawings in PDF, IGS, DWG, STEP, MAX are suitable to us.

### 2: What's lead time for samples and products?

Lead time for samples: 30-70days depend on the structure of the part and other requirements on heat treatment, machining, surface treatment and so on.

Mass production lead time: 35-70days depend on products' characteristics and quantity.

### 3: What is the requirement on payment?

Tooling Cost:100% T/T advanced

Payment for the Order:50% deposit,50% to be paid before shipment.

### 4: What are surface treatments available?

Powder coating, Shoot Blasting, Painting, Polishing, Acid Pickling, Anodizing, Zinc Plating, Hot-dip Galvanizing, Electrophoresis, Chrome Plating

### 5: What is the packing?

Normal buck packing suitable for shipment by sea and by air.

We also organize packing according to customers' requirements.



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