



# Basic Information

Place of Origin: Mainland ChinaBrand Name: NC0933

• Certification: ISO9001,CE,SGS

Model Number: 0933
Minimum Order Quantity: 100 pcs
Price: Can talk
Packaging Details: Wooden Case
Delivery Time: 30 days

• Supply Ability: 60,000 pcs monthly

T/T, L/C



# **Product Specification**

• Payment Terms:

Material: Steel

Application: Machinery PartProcess: Silica Sol Casting

Surface Treatment: PaintingSize: CustomizedTolerance: CT5-CT7



# More Images



# **Product Description**

### **Precision Steel Silica Sol Casting for Machinery Part**

#### **Product Details**

Mainly Material	Stainless Steel, Carbon Steel
Manufacturing Process	Lost Wax Casting Water Glass Casting Silica sol Casting
Machining Roughness	Ra 0.8-3.2
Ra 0.8-3.2	100g-100Kg
Material Standard	GB,ASTM,AISI,DIN,BS,JIS,NF,AS,AAR
Surface Treatment	Zinc Plating, Polishing, Anodizing, Painting, Nickel Plating
Heat Treatment	Annealing, Normalizing, Hardening, Tempering, Case hardening
Service	OEM Service

#### **Production Process**

# The Investment Casting Process STEP STEP STEP STEP 3 DEWAXING CAST WAX PATTERN ASSEMBLY SHELL BUILDING STEP STEP STEP STEP POURING& SAWING/CUTTING CUSTOMIZATION FINISH

## About Us

SOLIDIFICATION

Sunrise Foundry capable of meeting material specifications according to ASTM, SAE, AISI, ACI, DIN, EN, ISO, and GB standards. We have more than 100 different ferrous and non-ferrous alloys with which we cast parts using a complex design criteria. Our dimensionally and geometrically complex investment castings are produced to net shape, minimizing the need for secondary machining. Our top of the line equipment and automation process controls allow for consistent and repeatable tolerances as close as  $\pm 0.1$  mm. Our castings can also be produced in a wide size range. They be as small as 10 mm long x 10 mm wide x 10 mm high and weigh as little as 0.01 kg, or as much as 1000 mm in length and weigh as much as 1000 kg.

## **Quality Control**





CMM







### FAQ

#### Q: How can I get the quotation?

A:We will submit the quotation in 24 hours if getting detailed information during working days. In order to quote for you earlier, please provide us the following information together with your inquiry. 1) 3D Step of Files and 2D Drawings 2) Material requirement 3) Surface treatment 4) Quantity (per order/per month/annual) 5) Any special demands or requirements, such as packing, labels, delivery, etc.

### Q;How to enjoy the OEM services?

A: Generally speaking, we refer to your drawings or original samples, offer some techniques, suggestions and quotations to you. We will produce for you after you agree. we produce the drawing with your approval.

### Q: What's kinds of information you need for quote?

A: The production drawings can be sent in CAD, DXF, STEP, IGES, x\_t and other formats, supporting the use of CAD, Soildwork UG ProE and other softwares.

## Will my drawing be safe after you get it?

Yes. We will not release your design to the third party unless with your permission.



**Sunrise Foundry CO.,LTD** 



+86-15067447509



sales@greycastironcasting.com



@ greycastironcasting.com