



Open Sewer Drain Covers Precision Stainless Steel Casting

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9833
- Certification: ISO9001,CE,SGS
- Model Number: 9833
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Part Name: Sewer Drain Covers
- Material: Stainless Steel
- Application: Pipe Fittings
- Process: Precision Casting
- Casting Tolerance: CT4-CT6
- Surface Treatment: Sand Blasting, Polishing



More Images



Product Description

Open Sewer Drain Covers Precision Stainless Steel Casting

Product Details

Material Stainless Steel	1.4305 1.4308 1.4408 1.4581 17-4 CF8M.
Material Carbon steel	42CrMo4 4140 8620 GS45 Q235..
Material Duplex stainless steel	2205 1.4507 1.4470 SCS10 2377...
Material Heat-resisting steel	1.4855 1.4776 GX40CrNiSi2512 SCH13 SCH22.
Casting weight Range	0.005 kgs - 100 kgs
Max outline Dimension	400*500*500 mm, single dimension no longer than 700mm
Min Wall thickness	1 mm
Min Radius	R 0.3
Min. Hole size	Min. Through Hole Diameter 2mm, Max Through Hole depth 4mm Min. Blind Hole Diameter 2mm, Max blind hole depth 2mm
Casting Roughness	Ra3.2-6.3
Casting Tolerance	CT6, CT4 as per standard GBT6414-2017



Production Process

PRODUCTION PROCESS



Mould



**Waxes
Injection**



**Starch
Dipping**



Shell Drying



Shell Baking



**Steel
Melting & Pouring**



**Shell
Vibrating**



**Sand
Blasting**



**Ready For
Maching**

Quality Control



CMM



Tensile Test Machine



FAQ

how can we guarantee quality?

Always a pre-production sample before mass production;
Always final Inspection before shipment;

what can you buy from us?

Construction Hardware,Auto Parts,Pump and Valve Parts,Impellers,Other Machinery Parts

why should you buy from us not from other suppliers?

Aleader covers an area of 12000 square meters and has around 200 staff numbers. Our output is 2400 tons per year. Passed ISO9001:2015 quality management system certification TUV/PED/AD2000 pressure vessel certificate IATF16949 Welcome to your enquiries.

what services can we provide?

Accepted Delivery Terms: FOB,CIF,EXW,DDP,DDU,Express Delivery ;

Accepted Payment Currency:USD;

Accepted Payment Type: T/T,L/C,D/P D/A,Credit Card,Western Union,Cash;

Language Spoken:English,Chinese,Japanese



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