



## China Manufacturer Break Shoe Investment Casting Parts for Auto Transmission Part

### Our Product Introduction

#### Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9833
- Certification: ISO9001,CE,SGS
- Model Number: 9833
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



#### Product Specification



#### More Images



## Product Description

### China Manufacturer Break Shoe Investment Casting Parts for Auto Transmission Part

#### Product Details

<b>Available Material:</b>	Brass,Copper,Carbon Steel,Stainless Steel,Steel Alloy,Aluminum Alloy,etc.
<b>Heat Treatment:</b>	Annealing,Quenching,Nitriding,Hardening,Tempering,Normalizing,etc.
<b>Tolerance:</b>	As per drawing.(+/-0.05mm,+/-0.01 mm)
<b>Surface Treatment:</b>	Zinc-Plated,Nickel-Plated,Chrome-Plated,Anodize,Phosphating,Chemical Blackening,Salt Bath Nitriding,etc.
<b>Lead Time:</b>	20-45Days Depends On Quantities and complexity
<b>Application:</b>	Forklift,Crane,Train,Truck,Lawnmower,Rail Road Euipment,medical device, industrial machine, automobile, electric appliance,Automation machine,other industries,etc,
<b>Payment Term:</b>	L/C at sight T/T 30% deposit and balanced 70% to pay before shipment.
<b>Port Of Loading:</b>	Shanghai or Ningbo,etc.
<b>Production Equipment:</b>	CNC Machining center,CNC Lathe,Grinding Machine,Milling Machine,Sawing Machine,Welding Machine,Hydraulic Press Machine,Drilling and Tapping Machine,Gear Shaping Machine,etc.

#### Production Process

We are producing many kinds of casting parts, including green sand casting, resin sand casting, lost wax steel casting and silicon sol casting.

Raw materials which we could cast:

Grey iron, ductile iron, ADI, carbon steel, alloy steel, aluminium and stainless steel. .

## PRODUCTION PROCESS



**Mould**



**Waxes  
Injection**



**Starch  
Dipping**



**Shell Drying**



**Shell Baking**



**Steel  
Melting & Pouring**



**Shell  
Vibrating**



**Sand  
Blasting**



**Ready For  
Maching**



## Quality Control

- 1.Incoming material will be checked before production.
- 2.Strict processing quality control.
- 3.100% inspection before shipment.
- 4.We are responsible for product quality to the end user.



CMM



Tensile Test Machine



## FAQ

### 1,What do I need for offering a quote ?

A: Please offer us 2D or 3D drawings (with material, dimension, tolerance, surface treatment and other technical requirement etc.), quantity, application or samples. Then we will quote the best price within 24h.

### 2,If you don't have the drawing,can you make drawing for me?

A:Yes,we are able to make the drawing of your sample duplicate the sample.

### 3,What is your surface treatment?

A:Including: powder coating, sand blasting, painting, polishing, acid pickling, anodizing, enamel,zinc plating, hot-dip galvanizing, electrophoresis, chrome plating.

### 4,What kind of payment terms do you accept?

A.: T/T, L/C, Escrow, paypal, western union, moneygram etc.

### 5,What is your way of packing?

A:Normally we pack goods according to customers' requirements.



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