



Competitive Price Ductile Iron Sand Casting Turbo Turbines

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC6822
- Certification: ISO9001,CE,SGS
- Model Number: 6822
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Item Name: Turbo Turbines
- Process: Sand Casting
- Dimensions: Customized Sizes
- Weight: 0.2- 200 Kg
- QC Control: 100% Inspection
- OEM: Available



More Images



Product Description

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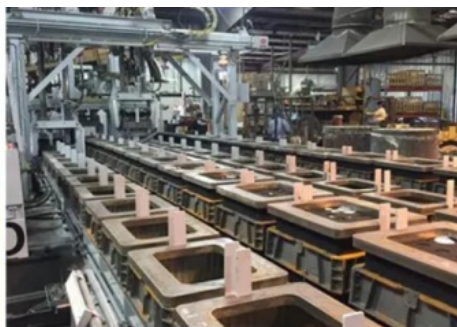
Product Details

Material	Ductile iron, Gray Iron
Producing Process	Sand casting, die casting, investment casting, etc
Surface Treatment	Painting, polishing, powder coating, zinc plating, chrome plating, heat treatment
Design	As per the customer's design, idea & samples; As per samples, we can provide OEM and ODM request
Packing	Plywood box, iron box, stretch-wrap and pallet
Inspection	Self-inspection: GB/T 9439:2010
	Third party inspection available upon customer's requirements
Mainly Products	Industrial saw casting parts drilling and milling casting parts water pump parts casting parts wood working machine casting parts leading screw casting parts Cylinder parts Agricultural machinery parts Lathe body casting parts Machine parts Pump parts truck casting parts

Production Process



MANUAL CASTING



AUTOMATIC CASTING



CNC MACHINING CENTER



CNC LATHE

Our Service

1. Quotation within 48 hours.
2. Quality you can rely on.
3. Zehan provides 100% satisfaction at world competitive prices.
4. We pay meticulous attention to details throughout the whole manufacturing process.
5. Rigorous QC standards, 100% inspection before shipping.
6. Strict delivery time control for each and every order.

Quality Control



CMM



Tensile Test Machine



FAQ

1. How to prevent the formation of air holes in castings?

The effective methods to prevent bubbles are: reducing the gas content in the metal liquid, increasing the air permeability of sand mold, and adding an air riser at the top of the mold cavity.

2. How to avoid the situation of sticky sand?

The surface of the casting is adhered to a layer of sand which is difficult to remove. It not only affects the appearance of casting, but also increases the workload of casting cleaning and cutting, and even affects the life of the machine. The method to prevent the formation of sand is to add coal powder in molding sand, and to brush the surface of the cast mold with anti-sand paint.

3. How to identify shrinkage?

(1) Observe the surface shape of casting defects. If the surface is uneven, very rough, and dark gray, the hole with irregular shape is shrinkage cavity.

(2) If the location of the hole is at the final solidification thickening of the casting, or at the hot spot where the two walls intersect, and is located in the middle or upper part of the section, it is a shrinkage cavity.

(3) The most concentrated hole defects on the thick and large section of steel castings are shrinkage or air shrinkage.



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