



Carbon Steel Investment Casting Metal Lost Wax Casting Boat Marine Hardware Accessories

Our Product Introduction

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC5611
- Certification: ISO9001,CE,SGS
- Model Number: 5611
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Application: Boat Marine Hardware
- Material: Carbon Steel
- Process: Investment Casting
- Tolerance: 0.01mm
- Finish: Customized
- Standard: Drawing Request



More Images



Product Description

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Product Details

Production Range	Machining: CNC Machining/ Lathing/ Milling/ Turning/ Drilling/ Tapping/ Broaching etc.Casting: Investment/Presicion Casting/ Silica Sol Lost Wax Casting Forging/ Stamping/ Punching
Material	Copper alloyBrass: HPb59-1, CuZn39Pb1/2/3, CuZn40, C36000, C37710, C67400, etc. Aluminum Bronze: QAl11-6-6, CuAl10Fe2/3, CuAl10Ni5Fe5, C65500, C95600, C87500, etc. Tin Bronze: CuPb5Sn5Zn5, C83600, C84400, C86500. etc. Stainless Steel: SUS304, SUS316, ZG0Cr18Ni12Mo2Ti, SCS14, etc. Aluminium alloy: 6061, 2024, etc.
Dimension	most professional in dimension: 1mm-300mm / 0.03inch-12inch
Tolerance	0.001mm-0.01mm-0.1mm
Weight	most professional in weight 0.001kg-15kg
Finish	shot/sand blast, heat treatment, annealing, tempering, polishing, anodizing, zinc-plated
MOQ	For casting parts: 300kgsFor Machining: 50pcs
Lead Time	30days

Production Process

PRODUCTION PROCESS



The production process is shown in a 3x3 grid of images, each with a caption below it:

- Mould**: Shows a worker in a pink shirt working on a rack of moulds.
- Waxes Injection**: Shows a worker in a pink shirt working on a rack of moulds.
- Starch Dipping**: Shows a worker in a pink shirt dipping a mould into a liquid.
- Shell Drying**: Shows a rack of dried shells.
- Shell Baking**: Shows a rack of baked shells.
- Steel Melting & Pouring**: Shows molten metal being poured into a mould.
- Shell Vibrating**: Shows a worker in a yellow shirt vibrating a shell.
- Sand Blasting**: Shows a rack of sand-blasted shells.
- Ready For Machining**: Shows a rack of finished parts ready for machining.

Quality Control



CMM



Tensile Test Machine



FAQ

1. what is your quotation element?

Drawing or sample, material, weight, surface treatment and quantity .

2.Are you manufacturer or trader ?

We are manufacturer owing a factory . All the item mentioned in are made by ourself ,but for other items we do not have ,we can look for you from other factories.

3. How to prove that your products are in high quality?

We suggest that you can purchase a sample to check by yourself; or come to our factory for inspection. Of course, we have some testing equipments.Using X-ray Flaw Detector to inspect quanlity . Three-coordinates Measuring Instrument test products' measurement ;Hardness tester test the hardness .



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