

# Precision Casting Steel Parts Carbon Steel Construction Bracket Investment Casting

### **Basic Information**

• Place of Origin: Mainland China

• Brand Name: NC0877

• Certification: ISO9001,CE,SGS

Model Number: 0877
Minimum Order Quantity: 100 pcs
Price: Can talk
Packaging Details: Wooden Case
Delivery Time: 30 days

• Payment Terms: T/T, L/C

• Supply Ability: 60,000 pcs monthly



# **Product Specification**

• Surface Treatment:

Item Name: Bracket
Application: Construction
Material: Carbon Steel
Process: Investment Casting
Dimension: Customized As Drawings

Polishing,powder Coat



# More Images





# **Product Description**

### Precision Casting Steel Parts Carbon Steel Construction Bracket Investment Casting

### **Product Details**

Process	Investment Casting /Lost Wax Casting / Silica sol process Casting
Weight	5g-50kg
Capability	150 ton per month
Machining Tolerance	+-0.01-0.03mm
Cast Material	Stainless steel (316L, 316, 304, CF8, 17-4, 301, 302, 303, 310,2205, CF8M)  Carbon steel(1045, 1020, 1010, SCW450, SCW480, WCB, SCW480, WCB, 42CrMO4, 30CrNiMO)  Alloy Steel
Surface Roughness	6.4 Ra um /254 Ra uinches
other OEM Service	CNC Machining / Surface treatment (mirror polish /brush polish /powder spraying / paint spraying /chrome plating / zinc plating/galvanize / nickle plating )
Castings Common Application	Industrial parts: Pipe fittings / Boiler Fiting / valve part/ Railyway industries / Aerospace Industries
	hardware / tools ( Architectural Hardware / marine Hardware / compressor /electric power tools)
	Machinery parts ( Agricultural machinery , mining machinery, Pharma& food machinery etc )
	Medical Equipment /Automotive Industries/harness fittings /Bridge parts /General Enginnering
	Air conditioning &Refrigeration

# PRODUCTION PROCESS



Mould



Shell Drying



Shell **Vibrating** 



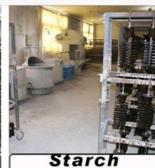
Waxes Injection



Shell Baking



Sand **Blasting** 



Dipping

Melting & Pouring



Ready For Maching

### **Customized Casting Service**

Customized carbon steel parts , stainless , Aluminum and alloy parts According to customers' drawings

Lead time: 4-6 weeks

Process: Investment casting Stainless

Sand casting Grey Iron

Added Value service · Machining

**Heat Treatment** 

### Finishing

Quality Assurance: 100% inspection

### **Quality Control**



### FAQ

Q: How long is your delivery time?
A: Generally it is 10-30 days for steel tooling after order confirmation, and 10-30 days for casting, we will try our best to meet customer requirement, saving your precious time.

Q:Can you order other auto parts?

A:We support ordering.

Q: Do you provide metal samples ? is it free or extra ?

A: Yes, we could offer the sample for free charge but do not pay the cost of freight.

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