



Cast Iron ASTM A536 60-40-18 Resin Sand Casting Construction Machinery Spare Parts

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC5631
- Certification: ISO9001,CE,SGS
- Model Number: 5631
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Material: ASTM A536 60-40-18
- Application: Construction Machinery
- Process: Resin Sand Casting
- Standard: GB ASTM AISI DIN BS
- Surface Treatment: Painting Or Powder Coating Or Antirust Oil
- Unit Weight: 3.82kgs
- Size: Customized



More Images



Product Description

Cast Iron ASTM A536 60-40-18 Resin Sand Casting Construction Machinery Spare Parts

Product Description

Material	Carbon steel, alloy steel, stainless steel, Aluminum alloy, Copper, ect.
Process	Resin sand casting / shell mold casting + cnc machining
Casting dimension tolerance	CT9 - CT12
Casting surface roughness	Ra 12.5 um
Casting weight range	0.1-300 kg
Casting Size	Max linear size: 1200 mm, Max diameter size: 600 mm
Machining Precision	Positioning accuracy 0.008 mm, Rep. position. accuracy 0.006 mm
Machining surface roughness	Ra0.8 ~ 6.3 um
Max Travel Of Spindle	1900 mm x 850 mm x 700 mm
Max Turning Diameter	830 mm
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR
Surface treatment	KTL (E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, b-lack oxide, Painting, Hot galvanizing, Powder coating, Nickel plating.
Service available	OEM & ODM
Quality control	0 defects, 100% inspection before packing
Application	Train & railway, automobile & truck, construction machinery, forklift, agricultural machinery, shipbuilding, petroleum machinery, construction, valve and pumps, electric machine, hardware, power equipment and so on.
Keywords	Sand casting, steel casting, iron casting, ductile iron casting, shell mold casting, resin sand casting, gray iron casting, cast iron casting

Production Process



Company Information

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control



CMM



Tensile Test Machine



Why Choose Us

Have rich experience in exporting for over 25 years
Quality Warranty : ISO/TS16949:2009
Product picture can be provided by camera when you asked and send to you
Reasonable price
Advanced testing equipment
100% Quality Control inspection before shipment
Strong and standard package
Short production time and fast delivery , Keeping 60-70% inventory ratios.



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