



Stainless Steel 304 Investment Casting Silicon Sol Precision Casting Control Valve Parts

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC4533
- Certification: ISO9001,CE,SGS
- Model Number: 4533
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Item Name: Control Valve Parts
- Material: Stainless Steel
- Process: Silicon Sol Precision Casting
- Tolerance: Controlled By CT4-6 Class /Customized
- Weight: 3kg- 7.5kg
- Surface Finish: Acid Passivation /Polish/Mirror Polish /Customized
- Size: As Per Drawing



More Images



Product Description

Stainless Steel 304 Investment Casting Silicon Sol Precision Casting Control Valve Parts

Product Details

Description	Stainless Steel 304 Investment Casting Silicon
Type	Customized
Processing	Investment casting + Machining
Process step	Drawing Analyze -Tooling Analyze-Wax injection-Pattern repairing - Tree Assembly-Shell Building-Dewaxing-Melting & Pouring-Cutting- Grinding & Straightening -Heat treatment-Blasting & Picking - Inspection -Machining -Final Inspection- Packaging
Material	Stainless steel (304/316/304L/316L)
Weight Ranges	3kg-50kg
Surface treatment	Shot Blasting /Electropolishing/Acid passivation/Mirror Polish
Tolernace	Controlled by ISO 8062 CT4-6/Customized
Design Support	Pro-E, UG,SolidWorks,AutoCad, PDF
Quality Control	Material, Dimensions, Mechanical, Surface and inside defects, Balance, Pressure test etc. or as per customer's request
Standard	ASTM,DIN,JIS,ISO,GB standards

Production Process

PRODUCTION PROCESS



Mould Store



Wax Molding



Coating



Assemble



Drying



Ready Pouring



Sand Blast



Finished Pouring



CNC Machining



Test

Product Show



About Us

We provide the safest non-standard customized lost wax casting products for our clients to help them develop the market. Products including: Auto parts, machinery parts, hardware accessories, tube valve pump etc.

OBT has got ISO9001, ISO14001, CE,EAC, TUV, SGS, SABER, TS16949, CE, EAC, SGS security certificate and supplied our best productions and services to more than 40 countries including America, Europe(France, England, Germany, Swedish, Hungary, CE Czech Republic, Russia, Ukraine, Italy, Poland, etc) South America, East South, Australia and Africa market successfully, and has won wide acclaim from customers.

We have spread world market to more than 382 customers including distributors and end users customers.

Quality Control



Spectrum detection



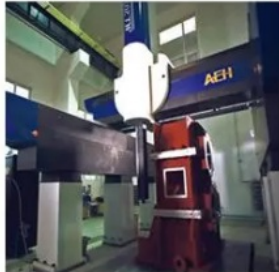
Tensile strength test



Impact detection



Hardness test



Tri-coordinate test



Roughness test



Scan detection



magnetic particle testing



ultrasonic testing

Why Choose Us

1. Advance equipment and professional factory.
2. Good Service: We treat clients as friend.
3. Good Quality: We have strict quality control system.
4. OEM Accepted: We can produce any your design.

FAQ

Q: How about the lead time?

Mould: 15-20 calender days.
Mass production:20 calender days.

Q:How long will it take for quotation?

We will quote within 2 working days after receiving detail information.

Q: What is your Minimum of quantity(MOQ)?

MOQ is 100 kilograms.



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