



Stainless Steel Industrial Scraper Mineral Conveyor Belt Cleaning Scraper Casting

Our Product Introduction

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9563
- Certification: ISO9001,CE,SGS
- Model Number: 9563
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000-80,000 pcs monthly



Product Specification

- Item Name: Cleaning Scraper
- Material: Stainless Steel
- Service: OEM
- Process: Precision Casting
- Surface Treatment: Passivated
- Inspection: 100%



More Images



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Product Description

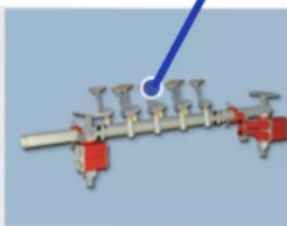
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Product Details

Main Blank Process for Stainless Steel Casting	Investment casting (wax mold made by middle temperature wax) /Precision casting ; Lost Wax Casting (wax mold made by low temperature wax)/ Precision casting;
Blanks Tolerance -Casting Tolerance	CT7-8 for Lost wax Casting Process CT4-6 for Investment casting Process
Applicable Material for investment casting	Carbon steel, Low Carbon steel, middle carbon steel, G35, G45, WCB, WCA, WCC, ISO 340-550, Alloy Carbon steel: G25CrMo4, Heat Resistant Steel, Stainless Steel: CF8, CF8M, . G-X6CrNiMo1810, G-X7CrNiNb1189, SUS 304, 304L, 316, 316L. OR According to customer requirement
Casting Blank Size	2 mm-600mm / 0.08inch-24inch according to customer requirement
Casting Blank Weight	Range from 0.01kg-85kg
Applicable Machining Process	CNC Machining/ Lathing/ Milling/ Turning/ Boring/ Drilling/ Tapping/ Broaching/Reaming /Grinding/Honing and etc.
Machining Tolerance	From 0.005mm-0.01mm-0.1mm
Machined Surface Quality	Ra 0.8-Ra3.2 according to customer requirement
Applicable Heat Treatment	Normalization , annealing, quenching and tempering, Case Hardening, Nitriding, Carbon Nitriding, Induction Quenching etc.
Applicable Finish Surface Treatment	Shot/sand blast, polishing, Surface passivation, Primer Painting , Powder coating, ED- Coating, Chromate Plating, zinc-plate, Dacromat coating, Finish Painting, etc.
MOQ for batch order	For casting: 100pcs For Machining: 50pcs
Lead Time	45 days for stainless steel investment casting

Application

Uses:
On the mineral
conveyor belt



Production Process

Sunrise Foundry specializes in Metal Parts Solution for Vehicle, Agriculture machine, Construction Machine, transportation equipment, Valve and Pump system.

With keeping manufacturing process design, quality planning, key manufacturing processes and final quality control in house we are mastering key competence to supply quality mechanical parts and assembly to our customers for both Chinese and Export Market .

To satisfy different mechanical and functional requirements from our customers we are making a big range of metal products for our clients on base of different blanks solutions and technologies. These blanks solutions and technologies include processes of Iron Casting, Steel Casting, Stainless Steel Casting, Aluminum Casting and Forging.

During the early involvement of the customer's design process we are giving professional input to our customers in terms of process feasibility, cost reduction and function approach. You are welcome to contact us for technical enquiry and business cooperation.



Investment Casting



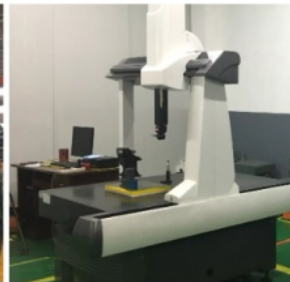
Lost Wax Casting



Machining Plant



Machining Plant



CMM

Packing And Delivery



Our Service

Reasonable price. Precision made. Experienced Responsible QC that you can rely on.
Each part would be given 100% test and tryout before shipment.
Adequate supply capacity. Punctual delivery time.
Best after sales service is provided.

FAQ

Q: Can you produce the products as customers' design?

A: Sure, OEM is available. Welcome to send us your sample or design.

Q: Can we do quality control by our team members on location before shipping?

A: Yes, We will also arrange the quality control by ourselves before shipping.

Q: What is your payment terms?

A: Usually T/T. 30% deposit before manufacture, the balance before delivery.

Other terms can be negotiated.





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