



Customized Precision Investment Stainless Steel Clamp Casting

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC7635
- Certification: ISO9001,CE,SGS
- Model Number: 7635
- Minimum Order Quantity: 200
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Item Name: Clamp
- Material: Stainless Steel
- Process: Precision Casting
- Service: OEM/ODM
- Size: Customized
- Tolerance: 0.01-0.05



More Images



Product Description

Customized Precision Investment Stainless Steel Clamp Casting

Product Details

Product Name:	Investment Casting Metal Casting Lost Wax Casting Clamps
Material:	stainless steel ss304,ss316,ss303,ss201,ss416 etc.
Certificate	ISO9001:2008
Process:	investment casting wax+ Machining(if need) We can provide a whole product line.

Production Process

PRODUCTION PROCESS



The production process consists of the following steps:

- Mould**: Preparation of the mould cavity.
- Waxes Injection**: Injection of wax into the mould.
- Starch Dipping**: Dipping the wax-coated shell in starch.
- Shell Drying**: Drying the starch-coated shell.
- Shell Baking**: Baking the shell to harden it.
- Steel Melting & Pouring**: Melting steel and pouring it into the shell.
- Shell Vibrating**: Vibrating the shell to remove excess material.
- Sand Blasting**: Sand blasting the shell to clean it.
- Ready For Machining**: The final product ready for machining.

Our Service

We can provide:

- 1) Original material standard according to the original OEM technical drawing
- 2) Premium quality standard guaranteed
- 3) Long lasting and reliable working life time
- 4) Positive customer feedback from abroad and domestic market
- 5) Long exporting history to many counties in the world
- 6) Competitive and reasonable price
- 7) Able to develop & produce according to your specification with technical drawing
- 8) Unique Packing according to customer specification requirement

Quality Control



1 Spectrometer



2 Metallurgical microscope



3 Strength test



4 Tensile and Yield
Strength test



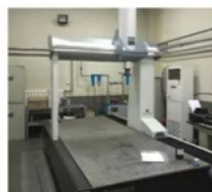
5 Tensile strength
test machine



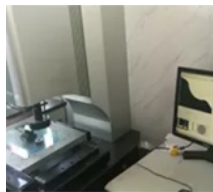
6 Hardness test



7 V Charpy Test



8 CMM inspection



9 Profile scanning



10 Dimension inspection



11 Magnetic particle
Inspection



12 X Ray test

FAQ

1.Can we supply the sample ?

Yes,samples can be provided with sample's charge and courier fee by the buyer's side

2.Can we accept customize?

Yes,we can.We can manufacture as customer's requirement.You can send the CAD or drawing to us.

3.Quality problem?

According to the standard for production.And the products must pass the quality inspection department.We also accept Third Part Inspection.

4.Delivery time?

Prompt delivery for standard size,or under the contract.



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