

Mainland China NC8635

ISO9001,CE,SGS

8635

Can talk

30 days

Wooden Case

80,000 pcs monthly

Stainless Steel Precision Investment Casting Bathroom Hardware Parts

Basic Information

- Place of Origin:
- Brand Name:
- Certification:
- Model Number:
- Minimum Order Quantity: 200 pcs
- Price:
- Packaging Details:
- Delivery Time:
- Payment Terms: T/T, L/C
- Supply Ability:



Product Specification

- Item Name:
- Material:
- Surface Treatment:
- Process:
- Size:
- OEM/ODM:

Bathroom Hardware Parts		
SS304		
Passivated And Machining		
Precision Investment Casting		
As Per Drawing		

Available



More Images



Product Description

Stainless Steel Precision Investment Casting Bathroom Hardware Parts

Product Details

Material	Carbon steel, alloy steel, stainless steel, iron	
Process	Lost wax casting + cnc machining	
Casting dimension tolerance	CT7	
Casting surface roughness	Ra 12.5 um	
Casting weight range	0.1-90 kg	
Casting Size	Max linear size: 1200 mm, Max diameter size: 600 mm	
Machining Precision	Positioning accuracy 0.008 mm, Rep. position. accuracy 0.006 mm	
Machining surface roughness	Ra0.8 ~ 6.3 um	
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR	
Surface treatment	KTL (E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, black oxide, Painting, Hot galvanizing,Powder coating, Nickel plating.	
Service available	OEM & ODM	
Quality control	0 defects,100% inspection before packing	
Application	Train & railway, automobile& truck, construction machinery, forklift, agricultural machinery, marine parts, petroleum machinery, construction, valve and pumps, electric machine, hardware, power equipment and so on.	
Keywords	Investment casting, sand casting, precision casting, lost wax casting,water glass casting,silica sol casting ,die casting	

Production Process

What are the main processes?



Wax Injection



Wax Assembling



Shell making





Dewaxing

Our Product Introduction



Roasting



Pouring



Shell shaking



Shot blasting



Reshaping



Polishing



CNC machining



Factory Introduction

Product Show

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.



Quality Control



FAQ

Production Capacity Our factory could export 30000ton / year.

OEM service

We have professional technical research team. They have 20 years experience. If you have special requirements about the product, we could help you solve the problem.

Good Sales Service. We provide after sales service for you.

Quick Delivery Products in stock, it will take 15 days for delivery. Standard delivery time is about 30-45 days.

High work effective We will always try our best to reply to reply you within 12 hours.

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