



OEM Precision Stainless Steel Lost Wax Investment Casting kitchen Hardware Parts Casting

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC5567
- Certification: ISO9001,CE,SGS
- Model Number: 5567
- Minimum Order Quantity: 200 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 50,000 pcs monthly



Product Specification

- Material: Stainless Steel
- Application: Kitchen Hardware
- Customized: OEM/ODM
- Surface Treatment: Sand Blasting
- Tolerance: 0.01mm
- Inspection: 100%



More Images



Product Description

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Product Details

Process	investment casting, lost wax casting, silica sol casting, Precision casting.
Casting tolerance	CT4-CT6 (GB/T 6414)
Standard	AISI, ANSI, ASTM, JIS, GB, ISO, DIN
Certificate	TS16949,SGS, ISO, or as your requirement to do test by the third party
Machining	tapping, milling, grinding, drilling, cnc machining
Tolerance	+/-0.02mm or as drawing requirement
Surface treatment	polishing,mirror polishing, electrogalvanizing, sandblasting, shot blasting
Heat treatment	quenching and tempering, annealing, normalizing
Casting Roughness	Ra 1.6-Ra12.5

Production Process

No.	Production Process	No.	Production Process	No.	Production Process
1	 Wax Injecting	2	 Wax Repairing	3	 Wax Tree
4	 Cleaning	5	 Shell Making	6	 Drying
7	 Dewaxing	8	 Smelting & Pouring	9	 Shot-Blasting
10	 Chamfering	11	 Repairing	12	 Shaping
13	 CNC Machining	14	 Ultrasonic Cleaning	15	 Inspecting






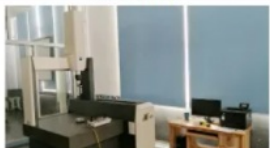


Factory Introduction

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control

Chromatographic Instrument	Infrared Carbon Sulfur Analyzer	Hardness Tester
		
Trilinear Coordinates Measuring Instrument	Metallographic Microscope	Salt Spraying Tester
		

FAQ

How can I get the sample to check your quality?

If you are interested in our products and you want to have a test.

No problem.The free samples can be sent to you by Fedex,TNT,UPS,DHL,EMS etc.as your request.

What about your after-sale service?

- 1)We are competitive in our excellent after-sale service.
- 2) To ensure the supply of the products.
- 3) The use and other aspects of technical guidance.
- 4)On the products of"Guarantees".
- 5) Willing to listen to your suggestions.





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