



China Metal Foundry Stainless Steel CF8M Precision Casting

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC7353
- Certification: ISO9001,CE,SGS
- Model Number: 7353
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30-35 days
- Payment Terms: T/T, L/C
- Supply Ability: 80,000 pcs monthly



Product Specification

- Materials: Stainless Steel 304 316 316L
- Process: Precision Casting
- Size: Customized Size
- Surface Treatment: Passivated And Machining
- Tolerance: 0.01-0.05
- Inspection: 100%



More Images



Product Description

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Product Details

Material	Carbon steel, Alloy steel, Stainless steel, Aluminium, Copper
Process	Lost wax casting + CNC machining
Casting tolerance	ISO 2768-mK, VDG P690 D1-D2, ISO8062-3-2007 DCTG4-6, GCTG4-6
Casting roughness	Ra1.6-3.2
Machining roughness	Ra0.8-3.2
Casting weight range	0.005-50kg
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR....
Surface treatment	Zinc plating, Polishing, Anodizing, Painting, Nickel plating
Heat treatment	Annealing, Normalizing, Hardening, Tempering, Case hardening....
Service	OEM& ODM
Quality Control	IATF16949:2016, ISO14001:2015, ISO9001

Investment Casting

Investment casting also can be called "precise casting" or "lost wax casting" or "dewaxing casting". The casting materials can widely use and no limitation for product shape as well as complex structure. The most important characteristic is the close tolerances control, reduced machining allowances, and fine surface finish. Its application scope can be wider after using the new equipment and advanced technology. In heat processing industry, investment casting can be used for those products which difficult to choice the materials, or materials not easy to form a shape, as well as some forging pieces with higher cost; while in the casting industry, the investment casting can be used instead of other casting methods, so as to reduce machining allowances and the cost, improve the dimensional precision and surface finish as well as the mechanical properties, so as to meet the requirements of a higher level product. Further information, please don't hesitate to contact with us, we will give you the most satisfied reply. We undertake the processing cooperation for drawings and samples at home, even all over the world, if you need to inquire about price, please submit the related information, we will offer you a most favorable price as soon as possible.

Production Process

PRODUCTION PROCESS



Mould



Waxes Injection



Starch Dipping



Shell Drying



Shell Baking



Steel Melting & Pouring



Shell Vibrating



Sand Blasting



Ready For Machining

Quality Inspection



Hardness Tester



Metallography



Tensile testing machine



Portable Hardness Tester



X-spectrometer



Ultrasonic detector



Crack sounder

Our Service

Why Choose us

1. 35 years experience in castings
2. Advanced and high-tech inspection equipment on our lab
3. More than 20 years of cooperation in our main casting term
4. Intelligent automatic molding machine
5. CNC machining center from domestic and aboard

FAQ

1. Q: How about your quality?

A: We have our own processional factory and workers, so believe that our products have advantage over our competitors

2. Q: What is the delivery time & transport time?

A: Usually our delivery time is about 15~20 working days for the standard products after the receiving the payment.

3. Q: Could you produce customized products according to your drawing or sample?

A: Yes, We have abundant experience in the production of non-standard products.



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