



Lost Wax Precision Casting Stainless Steel Investment Door Hinge Casting

Our Product Introduction

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC7635
- Certification: ISO9001,CE,SGS
- Model Number: 7635
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Item Name: Door Hinge
- Material: Stainless Steel
- Process: Lost Wax Casting
- Surface Treatment: Sand Blasting
- Casting Tolerance: CT5-7
- Size: Customized
- Drawing Format: PDF. IGS. STP.



Product Description

Lost Wax Precision Casting Stainless Steel Investment Door Hinge Casting

Product Details

Material	Carbon steel, alloy steel, stainless steel, Aluminum alloy, Copper, ect.
Process	Lost wax casting + cnc machining
Casting dimension tolerance	CT7
Casting surface roughness	Ra 12.5 um
Casting weight range	0.1-90 kg
Casting Size	Max linear size: 1200 mm, Max diameter size: 600 mm
Machining Precision	Positioning accuracy 0.008 mm, Rep. position. accuracy 0.006 mm
Machining surface roughness	Ra0.8 ~ 6.3 um
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR
Surface treatment	KTL (E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, black oxide, Painting, Hot galvanizing, Powder coating, Nickel plating.
Service available	OEM & ODM
Quality control	0 defects, 100% inspection before packing
Application	Train & railway, automobile & truck, construction machinery, forklift, agricultural machinery, marine parts, petroleum machinery, construction, valve and pumps, electric machine, hardware, power equipment and so on.
Keywords	Investment casting, sand casting, precision casting, lost wax casting, water glass casting, silica sol casting, die casting



PRODUCTION PROCESS



Mould Store



Wax Molding



Coating



Assemble



Drying



Ready Pouring



Sand Blast



Finished Pouring

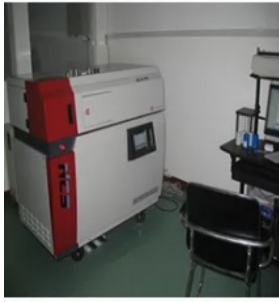


CNC Machining



Test

Quality Inspection



Spectrum detection



Tensile strength test



Impact detection



Hardness test



Tri-coordinate test



Roughness test



Scan detection



magnetic particle testing



ultrasonic testing

FAQ

1. Q: Should I pay for the samples?

A: No, they are free for you. You only need to pay the shipping freight.

2. Q: How can I get the samples?

A: They will be shipped by DHL, EMS, UPS, FEDEX and TNT.

3 Q: What is the payment terms?

A: T/T or 50% deposit, balanced by copy of B/L .

4 Q: Do you have a MOQ?

A: Usually we don't set the minimum quantity, but the more, the cheaper.

5 Q: Do you have any new products or can you open a new mold for me?

A: If drawings and sampels are provided, we can open a new mold for you.



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